

PRODUCT/PROCESS CHANGE NOTIFICATION

PCN MMS-MMY/13/7714 Dated 18 Feb 2013

M24C01, M24C02, M24C04, M24C16 1-, 2-, 4-, 16-Kbit I2C

Bus EEPROM Industrial grade / UFDFPN8 & TSSOP8 packages

Redesign and upgrade to the CMOSF8H+

Table 1. Change Implementation Schedule

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Forecasted implementation date for change	11-Feb-2013
Forecasted availability date of samples for customer	11-Feb-2013
Forecasted date for STMicroelectronics change Qualification Plan results availability	11-Feb-2013
Estimated date of changed product first shipment	20-May-2013

Table 2. Change Identification

Product Identification (Product Family/Commercial Product)	M24C01 M24C02 M24C04, M24C16 in UFDFPN8 & TSSOP8		
Type of change	Waferfab technology change		
Reason for change	Line up to state-of-the-art of process		
Description of the change	Redesign and upgrade to the new CMOSF8H+ process technology.		
Change Product Identification	Process Technology identifier "T" for CMOSF8H+		
Manufacturing Location(s)			

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Customer Part numbers list	
Qualification Plan results	

Customer Acknowledgement of Receipt	PCN MMS-MMY/13/7714
Please sign and return to STMicroelectronics	Sales Office Dated 18 Feb 2013
□ Qualification Plan Denied	Name:
□ Qualification Plan Approved	Title:
	Company:
□ Change Denied	Date:
□ Change Approved	Signature:
Remark	
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DOCUMENT APPROVAL

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PRODUCT / PROCESS CHANGE NOTIFICATION

M24C01, M24C02, M24C04, M24C16 1-, 2-, 4-, 16-Kbit I2C Bus EEPROM Industrial grade / UFDFPN8 & TSSOP8 packages Redesign and upgrade to the CMOSF8H+ process technology

What is the change?

The M24C01, M24C02, M24C04, M24C16, 1-Kbit, 2-Kbit, 4-Kbit, 16-Kbit serial I²C bus EEPROM product families for Industrial grade, assembled in UFDFPN8 and TSSOP8 packages, currently produced using the CMOSF6SP 36% process technology at ST Ang Mo Kio (Singapore) 6" wafer diffusion plant or at GLOBALFOUNDRIES (Singapore) 8" wafer diffusion plant, have been redesigned and will be upgraded to the CMOSF8H+ process technology at ST Rousset (France) 8" wafer diffusion plant.

The CMOSF8H+ is closely derived from CMOSF8H (already used for production of densities ranging from 32 Kb to 2 Mb), with a more compact layout, in order to achieve competitive die size.

This upgraded version in CMOSF8H+ allows offering:

- **1.7 V** / 5.5 V ("-**F**") Vcc range

The new M24C01, M24C02, M24C04 and M24C16 in CMOSF8H+ version are functionally compatible with the current CMOSF6SP 36% version as per common datasheet rev. 17 – April 2011, attached.

These new M24C01, M24C02, M24C04 and M24C16 are described in specific datasheets:

A common datasheet for both M24C01 and M24C02 (rev. 1, Dec. 2012), a single datasheet for M24C04 (rev. 2, Jan. 2013), a single datasheet for M24C16 (rev. 1, Oct. 2012) with following differences versus previous common datasheet rev. 17:

- DC characteristic: Icc1 standby supply current:
 - Max 2 μA at V_{cc} = 2.5 V
 - Max 3 μ A at $V_{cc} = 5.5 \text{ V}$
- Absolute maximum rating: V_{ESD} electrostatic pulse Human Body model:
 - Max 3000 V

Concurrent to this change, the UFDFPN8 and TSSOP8 packages will be assembled with 0.8 mil Copper wire (Copper wire assembly process already qualified and in full production for M24C01, M24C02, M24C04 and M24C16 in CMOSF8H+, when assembled on SO8N SHD line at ST Shenzhen (China)).

Whv?

The strategy of STMicroelectronics Memory Division is to support our customers on a long-term basis. In line with this commitment, the qualification of the M24C01, M24C02, M24C04 and M24C16 in the new CMOSF8H+ process technology will increase the production capacity throughput and consequently improve the service to our customers.

M24C01, M24C02, M24C04, M24C16, 1-, 2-, 4-, 16-Kbit I²C Bus EEPROM Industrial grade / UFDFPN8 & TSSOP8 packages Redesign and upgrade to the CMOSF8H+ process technology

When?

The production of the upgraded M24C01, M24C02, M24C04 and M24C16 with the new CMOSF8H+ and assembled in UFDFPN8 and TSSOP8 packages will ramp up from April 2013 and shipments can start from May 2013 onward (or earlier upon customer approval).

How will the change be qualified?

The new version of the M24C01, M24C02, M24C04 and M24C16 in CMOSF8H+ and assembled in UFDFPN8 and TSSOP8 packages will be qualified using the standard ST Microelectronics Corporate Procedures for Quality & Reliability. The M24C01, M24C02, M24C04 and M24C16 in SO8N manufactured with the CMOSF8H+ process and assembled in SO8N are already qualified and in full production.

The intermediate **Qualification Reports QRMMY1207** (M24C01, M24C02, M24C04) and **QRMMY1126** (M24C16) are available and included inside this document.

What is the impact of the change?

- Form: Marking change (see **Device marking** paragraph)

- Fit: No change

- Function:

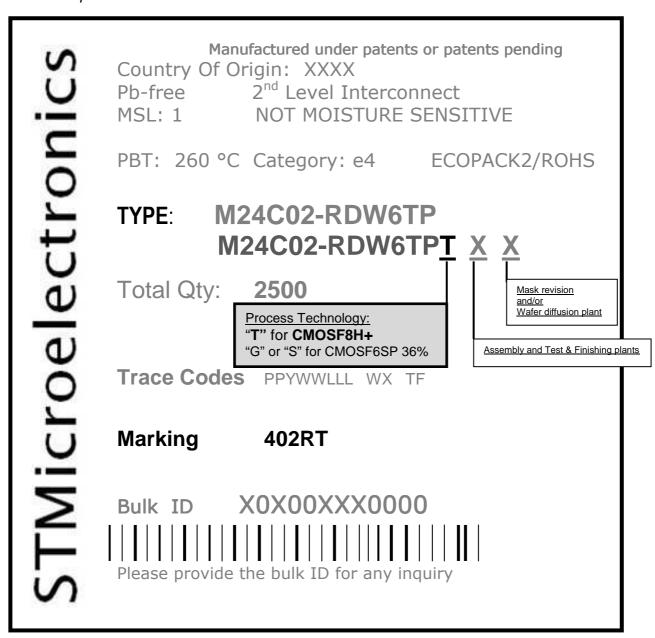
- Change on DC characteristic I_{CC1} standby supply current
- Change on Absolute maximum rating V_{ESD} HBM

How can the change be seen?

- BOX LABEL MARKING

On the BOX LABEL MARKING, the difference is visible inside the **Finished Good Part Number**: the **process technology** identifier is "**T**" for the **upgraded version** in **CMOSF8H+**, this identifier being "G" or "S" for the current version in CMOSF6SP 36%.

→ Example for M24C02-RDW6TP



How can the change be seen?

- DEVICE MARKING

For the **TSSOP8** package, the difference is visible inside the product name where the last digit is "**T**" for the **upgraded version** in **CMOSF8H+**, this digit being "6" for current versions.

Upgraded Current
CMOSF8H+ (ST Rousset) (ST Ang Mo Kio)
or
GLOBALFOUNDRIES

TSSOP8 Example: M24C02-RDW6TP O 402RT PYWW 0 402R**6** PYWW

For the **UFDFPN8** package, the difference is visible inside the product name. Example for M24C02-RMC6TG: **upgraded version** in **CMOSF8H+** is **4ART**, current version is 402R.

Upgraded Current
CMOSF8H+
(ST Rousset) (ST Ang Mo Kio)
or
GLOBALFOUNDRIES

UFDFPN8Example:
M24C02-RMC6TG

o 4**ART** PYWW O 4**02R** PYWW

Appendix A- Product Change Information

Product family / Commercial products:	M24C01 M24C02 M24C04, M24C16
	products families assembled in UFDFPN8 and
Customer(s):	TSSOP8 packages / Industrial grade All
Gustomor(o).	7.41
Type of change:	Wafer fab process technology change
Reason for the change:	Line up to state-of-the-art of process
Description of the change:	Redesign and upgrade to the new CMOSF8H+ Process technology.
Forecast date of the change: (Notification to customer)	Week 07 / 2013
Forecast date of	
Qualification samples availability for customer(s):	See details in APPENDIX B
Forecast date for the internal	
STMicroelectronics change,	The intermediate Qualification Reports
Qualification Report availability:	QRMMY1207 and QRMMY1126 are available
Marking to identify the changed product:	and included inside this document. Process Technology identifier "T"
Marking to identify the changed product.	for CMOSF8H+
Description of the qualification program:	Standard ST Microelectronics Corporate
	Procedures for Quality and Reliability
Product Line(s) and/or Part Number(s):	See Appendix B
Manufacturing location:	Rousset 8 inch wafer fab
Estimated date of first shipment:	Week 20 / 2013: UFDFPN8 Week 21 / 2013: TSSOP8

Appendix B: Concerned Commercial Part Numbers:

Commercial Part Numbers	Package	Samples availability	
M24C01-RDW6TP (*)	TSSOP8	Week 10 / 2013	
M24C01-WDW6TP	TSSOP8	Week 10 / 2013	
M24C02-RDW6TP (*)	TSSOP8	Week 10 / 2013	
M24C02-RMC6TG	UFDFPN8	Available	
M24C02-RMC6TG/12	UFDFPN8	Available	
M24C02-WDW6TP	TSSOP8	Week 10 / 2013	
M24C04-FDW5TP	TSSOP8	Week 15 / 2013	
M24C04-FMC5TG	UFDFPN8	Week 15 / 2013	
M24C04-RDW6TP (*)	TSSOP8	Week 10 / 2013	
M24C04-RMC6TG	UFDFPN8	Available	
M24C04-WDW6TP	TSSOP8	Week 10 / 2013	
M24C16-FDW5TP	TSSOP8	Week 10 / 2013	
M24C16-FMC5TG	UFDFPN8	Week 15 / 2013	
M24C16-RDW6TP (*)	TSSOP8	Week 10 / 2013	
M24C16-RMC6TG	UFDFPN8	Available	
M24C16-RMC6TG/12	UFDFPN8	Week 15 / 2013	
M24C16-WDW6TP	TSSOP8	Week 10 / 2013	

^(*) Following product line rationalization, we recommend customer to use $-\mathbf{R}$ version (1.8 V - 5.5 V) when -W (2.5 V - 5.5 V) is used.

For instance, M24C02-RDW6TP should be preferred to M24C02-WDW6TP.

M24C01, M24C02, M24C04, M24C16, 1-, 2-, 4-, 16-Kbit I²C Bus EEPROM Industrial grade / UFDFPN8 & TSSOP8 packages Redesign and upgrade to the CMOSF8H+ process technology

Appendix C: Qualification Reports:

See following pages



QRMMY1207 Qualification report

New design / M24C04 M24C02 M24C01 using the CMOSF8H+ technology at the Rousset 8" Fab

Table 1. Product information

General information				
	M24C04-FMC5TG	M24C02-FMN6TP		
	M24C04-FMC6TG	M24C02-RMC6TG		
	M24C04-FMN6TP	M24C02-RMC6TG/12		
Commercial product	M24C04-RMC6TG	M24C02-RMN6TP		
	M24C04-RMN6TP	M24C02-WMN6TP		
	M24C04-WMN6TP	M24C01-RMN6TP		
	M24C02-FMC6TG	M24C01-WMN6TP		
	M24C04: 4-Kbit serial I ² C bus EEPROM			
Product description	M24C02: 2-Kbit serial I ² C bus EEPROM			
	M24C01: 1-Kbit serial I ² C bus EEPROM			
Product group	MMS			
Product division	MMY - Memory			
Silicon process technology	CMOSF8H+			
Wafer fabrication location	RS8F - ST Rousset 8", France			
Electrical Wafer Sort test plant location	ST Rousset, France			
Liectrical water 3011 test plant location	ST Toa Payoh, Singapore			

Table 2. Package description

Package description	Assembly plant location	Final test plant location	
SO8N	ST Shenzhen, China	ST Shenzhen, China	
SOON	Subcon Amkor, Philippines	Subcon Amkor, Philippines	
TSSOP8	ST Shenzhen, China	ST Shenzhen, China	
1330F6	Subcon Amkor, Philippines	Subcon Amkor, Philippines	
UFDFPN8 (MLP8)	ST Calamba, Philippines	ST Calamba, Philippines	
2 x 3 mm	Subcon Amkor, Philippines	Subcon Amkor, Philippines	

Reliability / Qualification assessment: Pass

1 Reliability evaluation overview

1.1 Objectives

This qualification report summarizes the results of the reliability trials that were performed to qualify the new design M24C04, M24C02 and M24C01 using the CMOSF8H+ silicon process technology at the ST Rousset 8" diffusion fab.

The CMOSF8H+ is closely derived from CMOSF8H silicon process technology (already used for production of EEPROM densities ranging from 32 Kb to 2 Mb), with a more compact layout, in order to achieve a competitive die size.

The CMOSF8H+ technology is already qualified in the ST Rousset 8" fab using M24C16 as driver product.

The voltage and temperature ranges covered by this document are:

- 2.5 to 5.5 V at -40 to 85 °C for -W devices
- 1.8 to 5.5 V at -40 to 85 °C for -R devices
- 1.7 to 5.5 V at -40 to 85 °C for -F devices

This document serves for the qualification of the named product using the named silicon process technology in the named diffusion plant.

1.2 Conclusion

The new design M24C04, M24C02 and M24C01 using the CMOSF8H+ silicon process technology at the ST Rousset 8" diffusion fab have passed all the reliability requirements and all products described in *Table 1* are qualified.

Qualification tests for products assembled in TSSOP8 (not yet listed in *Table 1*) are ongoing with positive preliminary reliability results.

Refer to Section 3: Reliability test results for details on the test results.

QRMMY1207 Device characteristics

2 Device characteristics

Device description

The M24C04-x, M24C02-x and M24C01-x devices are I^2 C-compatible electrically erasable programmable memories (EEPROM). They are organized as 512 / 256 / 128 × 8 bits respectively.

The device behaves as a slave in the I²C protocol, with all memory operations synchronized by the serial clock. Read and Write operations are initiated by a Start condition, generated by the bus master. The Start condition is followed by a device select code and a Read/Write bit (RW) terminated by an acknowledge bit.

When writing data to the memory, the device inserts an acknowledge bit during the 9th bit time, following the bus master's 8-bit transmission. When data is read by the bus master, the bus master acknowledges the receipt of the data byte in the same way. Data transfers are terminated by a Stop condition after an Ack for Write, and after a NoAck for Read.

Refer to the product datasheet for more details.

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3 Reliability test results

This section contains a general description of the reliability evaluation strategy.

The named products are qualified using the standard STMicroelectronics corporate procedures for quality and reliability.

The CMOSF8H+ process technology has been qualified on 3 lots using the driver product M24C16 (refer to qualification report QRMMY1126).

The M24C04/M24C02/M24C01 are designed with the same architecture and technology as the driver product M24C16. Qualification of M24C04/M24C02/M24C01 benefits of the family approach (1 lot).

The product vehicles used for the die qualification are presented in *Table 3*.

Table 3. Product vehicles used for die qualification

Product	Silicon process technology	Wafer fabrication location	Package description	Assembly plant location
M24C16	CMOSF8H+	ST Rousset 8"	CDIP8	Engineering assy
M24C04 / M24C02 / M24C01 (2)(3)	CMOSF8H+	ST Rousset 8"	CDIP8	Engineering assy

- 1. CDIP8 is a engineering ceramic package used only for die-oriented reliability trials.
- 2. Qualification on 3 lots using the driver product M24C16 Qualification of M24C04/M24C02/M24C01 benefits of the family approach (1 lot).
- The M24C02, M24C01 products are derived from M24C04 product during test flow. Consequently, M24C04 reliability results are used to qualify all named products.

The package qualifications were mainly obtained by similarity. The product vehicles used for package qualification are presented in *Table 4*.

Table 4. Product vehicles used for package qualification

Product	Silicon process technology	Wafer fabrication location	Package description	Assembly plant location
			SO8N	ST Shenzhen / Subcon Amkor
M24C16 ⁽¹⁾	M24C16 ⁽¹⁾ CMOSF8H+	ST Rousset 8"	TSSOP8	ST Shenzhen / Subcon Amkor
			UFDFPN8 (MLP8) 2 x 3 mm	ST Calamba / Subcon Amkor

Larger memory array using the same silicon process technology in the same diffusion fab. Package qualification results of M24C16 are applicable to M24C04/M24C02/M24C01.

3.1 Reliability test plan and result summary

The reliability test plan and the result summary are presented as follows:

- in *Table 5* for die-oriented tests.
- in *Table 6* for SO8N ST Shenzhen / subcontractor Amkor package-oriented tests.
- in *Table 7* for TSSOP8 ST Shenzhen / subcontractor Amkor package-oriented tests.
- in *Table 8* for UFDFPN8 (MLP8) 2 x 3 mm ST Calamba / subcontractor Amkor package-oriented tests.

Table 5. Die-oriented reliability test plan and result summary (CDIP8 / Engineering package)

		Te	st short o	lescri	otion ⁽¹⁾					
						Results fail / sample siz			size	
Test	Method	Conditions	Sample size / lots	No. of lots	Duration	M24C16			M24C04 (2)(3)	
						Lot 1	Lot 2	Lot 3	Lot 1	
	High temperature	operating life after endura	nce							
		1 million E/W cycles			168 hrs	0/80	0/80	0/80	0/80	
	AEC-Q100-005	at 25 °C then:	80	1	504 hrs	0/80	0/80	0/80	0/80	
EDR		HTOL 150 °C, 6 V			1008 hrs	0/80	0/80	0/80	0/80	
LDIT	Data retention after endurance									
		1 million E/W cycles			168 hrs	0/80	0/80	0/80	0/80	
	AEC-Q100-005	at 25 °C then:	80	1	504 hrs	0/80	0/80	0/80	0/80	
		HTSL at 150 °C			1008 hrs	0/80	0/80	0/80	0/80	
	Low temperature operating life									
LTOL	JESD22-A108	–40 °C, 6 V			168 hrs	0/80	0/80	0/80	0/80	
LIOL			80	1	504 hrs	0/80	0/80	0/80	0/80	
					1008 hrs	0/80	0/80	0/80	0/80	
	High temperature	storage life								
HTSL					168 hrs	0/80	0/80	0/80	0/80	
IIISL	JESD22-A103	Retention bake at 200 °C	80	1	504 hrs	0/80	0/80	0/80	0/80	
					1008 hrs	0/80	0/80	0/80	0/80	
	Program/erase en	durance cycling + bake								
WEB	Internal spec.	1 million E/W cycles at 25 °C then: Retention bake at 200 °C / 48 hours	80	1	1 million cycles / 48 hrs	0/80 (4)	0/80 (4)	0/80 (4)	0/80 (4)	
CCD	Electrostatic disch	arge (human body model))							
ESD HBM	AEC-Q100-002 JESD22-A114	C = 100 pF, R= 1500 Ω	27	1	N/A	Pass 3000 V	Pass 3000 V	Pass 3000 V	Pass 3000 V	



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Table 5. Die-oriented reliability test plan and result summary (CDIP8 / Engineering package) (continued)

	paonago	(oonanaca)									
	Test short description ⁽¹⁾										
	Method	Conditions	Sample size / lots	No. of lots	Duration	Res	ults fail /	sample	size		
Test						M24C16			M24C04 (2)(3)		
						Lot 1	Lot 2	Lot 3	Lot 1		
ESD	Electrostatic disch	arge (machine model)						•	•		
MM	AEC-Q100-003 JESD22-A115	C = 200 pF, R = 0 Ω	12	1	N/A	Pass 400 V	Pass 400 V	Pass 400 V	Pass 400 V		
	Latch-up (current	atch-up (current injection and overvoltage stress)									
LU	AEC-Q100-004 JESD78A	At maximum operating temperature (150 °C)	6	1	N/A	Class II - Level A	Class II - Level A		Class II - Level A		

^{1.} See *Table 9: List of terms* for a definition of abbreviations.

^{2.} Qualification on 3 lots using the driver product M24C16 - Qualification of M24C04/M24C02/M24C01 benefits of the family approach (1 lot).

^{3.} The M24C02, M24C01 products are derived from M24C04 product during test flow. Consequently, M24C04 reliability results are used to qualify all named products.

^{4.} First rejects after 10 million cycles.

Table 6. Package-oriented reliability test plan and result summary (SO8N / ST Shenzhen & subcontractor Amkor)

	Test short description ⁽¹⁾										
						Results fail / sample size					
Test	Method	Conditions	size /	No. of lots	Duration	M24C16			M24C04 M24C02 M24C01 (2)		
						Lot 1	Lot 2	Lot 3	Lot 1		
	Preconditioning:	moisture sensitivity level	1								
PC	JESD22-A113 J-STD-020D	MSL1, peak temperature at 260 °C, 3 IReflow	1145	1	N/A	0/1145	0/1145	0/1145	-		
THB	Temperature humidity bias										
(3)	AEC-Q100-	85 °C, 85% RH,	80	1	1008 hrs	0/80	0/80	0/80	-		
	JESD22-A101	bias 5.5 V	80	!	2008 hrs	0/80	0/80	0/80	-		
TC	Temperature cycling										
(3)	AEC-Q100- JESD22-A104	–65 °C / +150 °C	80	1	1000 cycles	0/80	0/80	0/80	-		
TMSK	Thermal shocks										
(3)	JESD22-A106	–55 °C / +125 °C	25	1	200 shocks	0/25	0/25	0/25	-		
AC	Autoclave (pressure pot)										
(3)	AEC-Q100- JESD22-A102	121 °C, 100% RH at 2 ATM	80	1	168 hrs	0/80	0/80	0/80	-		
LITOI	High temperatur	e storage life	•	ı	•			l.			
HTSL (3)	AEC-Q100-	Retention bake	80	1	1008 hrs	0/80	0/80	0/80	-		
	JESD22-A103	at 150 °C	80		2008 hrs	0/80	0/80	0/80	-		
ELFR	Early life failure	rate									
(3)	AEC-Q100- 008	HTOL at 150 °C, 6V	800	1	48 hrs	0/800	0/800	0/800	-		
	Electrostatic dis	charge (charge device mo	del)								
ESD CDM	AEC-Q100- 011 JESD22-C101	Field induced charging method	18	1	N/A	PASS > 1500V	-	-	PASS > 1500V		

^{1.} See Table 9: List of terms for a definition of abbreviations.



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Larger memory array using the same silicon process technology in the same diffusion fab - Package qualification results of M24C16 are applicable to M24C04/M24C02/M24C01.

^{3.} THB-, TC-, TMSK-, AC-, HTSL and ELFR- dedicated parts are first subject to preconditioning flow.

Table 7. Package-oriented reliability test plan and result summary (TSSOP8 / ST Shenzhen & subcontractor Amkor)

		·	Test sho	ort des	scription ⁽¹⁾				
						Re	sults fail	/ sample	size
Test	Method	Conditions	Sample size / lots	No. of lots	Duration	M24C16			M24C04 M24C02 M24C01 (2)
						Lot 1	Lot 2	Lot 3	Lot 1
	Preconditioning:	moisture sensitivity le	evel 1						
PC	JESD22-A113 J-STD-020D	MSL1, peak temperature at 260 °C, 3 IReflow	1145	1	N/A	0/1145	0/1145	0/1145	-
	Temperature hum	nidity bias	•	•					
					168 hrs	0/80	0/80	0/80	-
THB (3)	AEC-Q100- JESD22-A101	85 °C, 85% RH, bias 5.5 V	80	1	504 hrs	0/80	0/80	Results FC W07	-
					1008 hrs	Results FC W10	Results FC W10	Results FC W11	-
	Temperature cycl	ing	•						
TC (3)	AEC-Q100- JESD22-A104	−65 °C / +150 °C	80	1	500 cycles	0/80	0/80	0/80	-
					1000 cycles	0/80	0/80	Results FC W07	-
TMSK	Thermal shocks								
(3)	JESD22-A106	–55 °C / +125 °C	25	1	200 shocks	0/25	0/25	0/25	-
AC	Autoclave (pressi	ure pot)	•	•					
(3)	AEC-Q100- JESD22-A102	121 °C, 100% RH at 2 ATM	80	1	168 hrs	0/80	0/80	0/80	-
	High temperature	storage life							
					168 hrs	0/80	0/80	0/80	-
HTSL (3)	AEC-Q100-	Retention bake at	80	1	504 hrs	0/80	0/80	Results FC W07	-
	JESD22-A103 150 °C	150 °C			1008 hrs	Results FC W10	Results FC W10	Results FC W11	-
ELFR	Early life failure ra	ate						_	
(3)	AEC-Q100-008	HTOL at 150 °C, 6V	800	1	48 hrs	0/800	0/800	Results FC W08	-
							· ·		

Table 7. Package-oriented reliability test plan and result summary (TSSOP8 / ST Shenzhen & subcontractor Amkor) (continued)

	Substitution Almon (Continued)											
	Test short description ⁽¹⁾											
						Re	sults fail	/ sample	size			
Test	Method	Conditions	Sample size / lots	No. of lots	Duration	M24C16			M24C04 M24C02 M24C01 (2)			
						Lot 1	Lot 2	Lot 3	Lot 1			
ECD	Electrostatic discharge (charge device model)											
ESD CDM	AEC-Q100-011 JESD22-C101	Field induced charging method	18	1	N/A	PASS > 1500V	-	-	Results FC W11			

^{1.} See Table 9: List of terms for a definition of abbreviations.

Table 8. Package-oriented reliability test plan and result summary (UFDFPN8 MLP8 2 x 3 mm / ST Calamba & subcontractor Amkor)

	Test short description ⁽¹⁾										
		Conditions			Duration	Res	ults fail /	sample	size		
Test	Method		Sample size / lots	No. of lots		M24C16			M24C04 M24C02 M24C01 (2)		
						Lot 1	Lot 2	Lot 3	Lot 1		
	Preconditioning: moisture sensitivity level 1										
PC	JESD22-A113 J-STD-020D	MSL1, peak temperature at 260 °C, 3 IReflow	345	1	N/A	0/345	0/345	0/345	-		
THB	Temperature humidity bias										
(3)	AEC-Q100- JESD22-A101	85 °C, 85% RH, bias 5.5 V	80	1	1008 hrs	0/80	0/80	0/80	-		
TC	Temperature cy	cling	•	•							
(3)	AEC-Q100- JESD22-A104	–65 °C / +150 °C	80	1	1000 cycles	0/80	0/80	0/80	-		
TMSK	Thermal shocks			•			•				
(3)	JESD22-A106	–55 °C / +125 °C	25	1	200 shocks	0/25	0/25	0/25	-		



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^{2.} Larger memory array using the same silicon process technology in the same diffusion fab - Package qualification results of M24C16 are applicable to M24C04/M24C02/M24C01.

^{3.} THB-, TC-, TMSK-, AC-, HTSL and ELFR- dedicated parts are first subject to preconditioning flow.

Table 8. Package-oriented reliability test plan and result summary (UFDFPN8 MLP8 2 x 3 mm / ST Calamba & subcontractor Amkor)

		Т	est short	desc	ription ⁽¹⁾				
		Conditions	Sample size / lots	No. of lots	Duration	Results fail / sample size			
Test	Method					M24C16			M24C04 M24C02 M24C01 (2)
						Lot 1	Lot 2	Lot 3	Lot 1
AC	Autoclave (pressure pot)								
(3)	AEC-Q100- JESD22-A102	121 °C, 100% RH at 2 ATM	80	1	168 hrs	0/80	0/80	0/80	-
HTSL	High temperatur	re storage life	•		•			•	
(3)	AEC-Q100- JESD22-A103	Retention bake at 150 °C	80	1	1008 hrs	0/80	0/80	0/80	-
	Electrostatic dis	charge (charge device mo	del)						
ESD CDM	AEC-Q100- 011 JESD22-C101	Field induced charging method	18	1	N/A	PASS > 1500V	-	-	PASS > 1500V

^{1.} See *Table 9: List of terms* for a definition of abbreviations.

^{2.} Larger memory array using the same silicon process technology in the same diffusion fab - Package qualification results of M24C16 are applicable to M24C04/M24C02/M24C01.

^{3.} THB-, TC-, TMSK-, AC- and HTSL- dedicated parts are first subject to preconditioning flow.

4 Applicable and reference documents

- AEC-Q100: Stress test qualification for integrated circuits
- SOP 2.6.10: General product qualification procedure
- SOP 2.6.11: Program management for product qualification
- SOP 2.6.12: Design criteria for product qualification
- SOP 2.6.14: Reliability requirements for product qualification
- SOP 2.6.19: Process maturity level
- SOP 2.6.2: Process qualification and transfer management
- SOP 2.6.20: New process / New product qualification
- SOP 2.6.7: Product maturity level
- SOP 2.6.9: Package and process maturity management in Back End
- SOP 2.7.5: Automotive products definition and status
- JESD22-A101: Steady state temperature humidity bias life test
- JESD22-A102: Accelerated moisture resistance unbiased autoclave
- JESD22-A103: High temperature storage life
- JESD22-A104: Temperature cycling
- JESD22-A106: Thermal shock
- JESD22-A108: Temperature, bias, and operating life
- JESD22-A113: Preconditioning of nonhermetic surface mount devices prior to reliability testing
- JESD22-A114: Electrostatic discharge (ESD) sensitivity testing human body model (HBM)
- JESD22-A115: Electrostatic discharge (ESD) sensitivity testing machine model (MM)
- JESD78: IC Latch-up test
- J-STD-020D: Moisture/reflow sensitivity classification for nonhermetic solid state surface mount devices

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5 Glossary

Table 9. List of terms

Terms	Description			
EDR	NVM endurance, data retention and operational life			
HTOL	High temperature operating life			
Low temperature operating life				
нтв	High temperature bake			
WEB	Program/Erase endurance cycling + bake			
ESD HBM	Electrostatic discharge (human body model)			
ESD MM	Electrostatic discharge (machine model)			
LU	Latch-up			
PC	Preconditioning (solder simulation)			
ТНВ	Temperature humidity bias			
тс	Temperature cycling			
TMSK	Thermal shocks			
AC	Autoclave (pressure pot)			
HTSL	High temperature storage life			
ELFR	Early life failure rate			
ESD CDM	Electrostatic discharge (charge device model)			

QRMMY1207 Revision history

6 Revision history

Table 10. Document revision history

Date	Revision	Changes
30-Nov-2012	1	Initial release.
29-Jan-2013	2	Table 5 and Table 6 updated with latest reliability results. Added Table 7.
08-Feb-2013	3	List of qualified commercial products updated in <i>Table 1</i> . Added <i>Table 8</i> .

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QRMMY1126 Qualification report

New design / M24C16-R M24C16-W M24C16-F using the CMOSF8H+ technology at the Rousset 8" Fab

Table 1. Product information

General information							
Commercial product	M24C16-FMC5TG M24C16-FMC6TG M24C16-FMN6TP M24C16-RMC6TG M24C16-RMC6TG/12 M24C16-RMN6P M24C16-RMN6TP M24C16-WMN6P M24C16-WMN6P						
Product description	16 Kbit serial I ² C bus EEPROM						
Product group	MMS						
Product division	MMY - Memory						
Silicon process technology	CMOSF8H+						
Wafer fabrication location	RS8F - ST Rousset 8", France						
Electrical Wafer Sort test plant location	ST Rousset, France ST Toa Payoh, Singapore						

Table 2. Package description

abio 1									
Package description	Assembly plant location	Final test plant location							
SO8N	ST Shenzhen, China	ST Shenzhen, China							
	Subcon Amkor, Philippines	Subcon Amkor, Philippines							
TSSOP8	ST Shenzhen, China	ST Shenzhen, China							
1330F6	Subcon Amkor, Philippines	Subcon Amkor, Philippines							
UFDFPN8 (MLP8)	ST Calamba, Philippines	ST Calamba, Philippines							
2 x 3 mm	Subcon Amkor, Philippines	Subcon Amkor, Philippines							

Reliability / Qualification assessment: Pass

1 Reliability evaluation overview

1.1 Objectives

This qualification report summarizes the results of the reliability trials that were performed to qualify the new design M24C16 using the CMOSF8H+ silicon process technology at the ST Rousset 8" diffusion fab.

The voltage and temperature ranges covered by this document are:

- 2.5 to 5.5 V at –40 to 85 °C for -W devices
- 1.8 to 5.5 V at -40 to 85 °C for -R devices
- 1.7 to 5.5 V at -40 to 85 °C for -F devices

The CMOSF8H+ is closely derived from CMOSF8H silicon process technology (already used for production of EEPROM densities ranging from 32 Kb to 2 Mb), with a more compact layout, in order to achieve a competitive die size.

This document serves for the qualification of the named product and the named silicon process technology in the named diffusion plant.

1.2 Conclusion

The new design M24C16 using the CMOSF8H+ silicon process technology at the ST Rousset 8" diffusion fab has passed all reliability requirements and all products described in *Table 1* are qualified.

Qualification tests for products assembled in TSSOP8 (not yet listed in *Table 1*) are ongoing with positive preliminary reliability results.

Refer to Section 3: Reliability test results for details on the test results.

QRMMY1126 Device characteristics

2 Device characteristics

Device description

The M24C16-x devices are I^2 C-compatible electrically erasable programmable memories (EEPROM). They are organized as 2 Kb \times 8 bits.

The device behaves as a slave in the I²C protocol, with all memory operations synchronized by the serial clock. Read and Write operations are initiated by a Start condition, generated by the bus master. The Start condition is followed by a device select code and a Read/Write bit (RW) terminated by an acknowledge bit.

When writing data to the memory, the device inserts an acknowledge bit during the 9th bit time, following the bus master's 8-bit transmission. When data is read by the bus master, the bus master acknowledges the receipt of the data byte in the same way. Data transfers are terminated by a Stop condition after an Ack for Write, and after a NoAck for Read.

Refer to the product datasheet for more details.

3 Reliability test results

This section contains a general description of the reliability evaluation strategy.

The named products are qualified using the standard STMicroelectronics corporate procedures for quality and reliability.

The product vehicle used for the die qualification is described in *Table 3*.

Table 3. Product vehicle used for die qualification

Product	Silicon process technology	Wafer fabrication location	Package description	Assembly plant location
M24C16	CMOSF8H+	ST Rousset 8"	CDIP8	Engineering assy

^{1.} CDIP8 is a engineering ceramic package used only for die-oriented reliability trials.

The product vehicles used for package qualification are described in Table 4.

Table 4. Product vehicle used for package qualification

Product	Silicon process technology	Wafer fabrication location	Package description	Assembly plant location
			SO8N	ST Shenzhen / Subcon Amkor
M24C16	CMOSF8H+	ST Rousset 8"	TSSOP8	ST Shenzhen / Subcon Amkor
			UFDFPN8 (MLP8) 2 x 3 mm	ST Calamba / Subcon Amkor

3.1 Reliability test plan and result summary

The reliability test plan and the result summary are presented as follows

- in Table 5 for die-oriented tests.
- in Table 6 for SO8N ST Shenzhen / subcontractor Amkor package-oriented tests.
- in Table 7 for TSSOP8 ST Shenzhen / subcontractor Amkor package-oriented tests.
- in Table 8 for UFDFPN8 (MLP8) 2 x 3 mm ST Calamba / subcontractor Amkor package-oriented tests.

Table 5. Die-oriented reliability test plan and result summary (CDIP8 / Engineering package)

1									
Test short description ⁽¹⁾									
Method	Conditions	size /	Na	Duration	Results fail / sample size				
			of		M24C16				
		iots	iots		Lot 1	Lot 2	Lot 3		
High temperature	operating life after endurance								
				168 hrs	0/80	0/80	0/80		
AEC-Q100-005	-	80	3	504 hrs	0/80	0/80	0/80		
	11102 100 0,0 0			1008 hrs	0/80	0/80	0/80		
Data retention after	er endurance								
	4 ::::			168 hrs	0/80	0/80	0/80		
AEC-Q100-005		80	3	504 hrs	0/80	0/80	0/80		
				1008 hrs	0/80	0/80	0/80		
Low temperature of	pperating life								
JESD22-A108	−40 °C, 6 V	80	3	168 hrs	0/80	0/80	0/80		
				504 hrs	0/80	0/80	0/80		
				1008 hrs	0/80	0/80	0/80		
High temperature storage life									
JESD22-A103	Retention bake at 200 °C	80	3	168 hrs	0/80	0/80	0/80		
				504 hrs	0/80	0/80	0/80		
				1008 hrs	0/80	0/80	0/80		
Program/erase en	durance cycling + bake								
Internal spec.	1 Million E/W cycles at 25 °C then: Retention bake at 200 °C / 48 hours	80	3	1 Million cycles / 48 hrs	0/80 (2)	0/80 (2)	0/80 (2)		
Electrostatic discharge (human body model)									
AEC-Q100-002 JESD22-A114	C = 100 pF, R= 1500 Ω	27	3	N/A	Pass 3000 V	Pass 3000 V	Pass 3000 V		
Electrostatic discharge (machine model)									
AEC-Q100-003 JESD22-A115	C = 200 pF, R = 0 Ω	12	3	N/A	Pass 400 V	Pass 400 V	Pass 400 V		
Latch-up (current i	njection and overvoltage stress)								
AEC-Q100-004 JESD78A	At maximum operating temperature (150 °C)	6	3	N/A	Class II - Level A	Class II - Level A	Class II - Level A		
	High temperature AEC-Q100-005 Data retention after AEC-Q100-005 Low temperature of the second se	Method Conditions High temperature operating life after endurance AEC-Q100-005 1 million E/W cycles at 25 °C then: HTOL 150 °C, 6 V Data retention after endurance AEC-Q100-005 1 million E/W cycles at 25 °C then: HTSL at 150 °C Low temperature operating life JESD22-A108 -40 °C, 6 V High temperature storage life JESD22-A103 Retention bake at 200 °C Program/erase endurance cycling + bake Internal spec. 1 Million E/W cycles at 25 °C then: Retention bake at 200 °C / 48 hours Electrostatic discharge (human body model) AEC-Q100-002 JESD22-A114 C = 100 pF, R= 1500 Ω Electrostatic discharge (machine model) AEC-Q100-003 JESD22-A115 C = 200 pF, R = 0 Ω Latch-up (current injection and overvoltage stress)	Method Conditions Sample size / lots High temperature operating life after endurance 80 AEC-Q100-005 1 million E/W cycles at 25 °C then: HTOL 150 °C, 6 V 80 Data retention after endurance 80 AEC-Q100-005 1 million E/W cycles at 25 °C then: HTSL at 150 °C 80 Low temperature operating life 80 JESD22-A108 -40 °C, 6 V 80 High temperature storage life 80 JESD22-A103 Retention bake at 200 °C 80 Program/erase endurance cycling + bake 1 Million E/W cycles at 25 °C then: Retention bake at 200 °C / 48 hours 80 Electrostatic discharge (human body model) 80 27 AEC-Q100-002 JESD22-A114 C = 100 pF, R= 1500 Ω 27 Electrostatic discharge (machine model) C = 200 pF, R = 0 Ω 12 AEC-Q100-003 JESD22-A115 C = 200 pF, R = 0 Ω 12 Latch-up (current injection and overvoltage stress) AEC-Q100-004 At maximum operating	Method Conditions Sample size / lots No. of lots High temperature operating life after endurance AEC-Q100-005 1 million E/W cycles at 25 °C then: HTOL 150 °C, 6 V 80 3 Data retention after endurance AEC-Q100-005 1 million E/W cycles at 25 °C then: HTSL at 150 °C 80 3 Low temperature operating life JESD22-A108 -40 °C, 6 V 80 3 High temperature storage life JESD22-A103 Retention bake at 200 °C 80 3 Program/erase endurance cycling + bake Internal spec. 1 Million E/W cycles at 25 °C then: Retention bake at 200 °C / 48 hours 80 3 Electrostatic discharge (human body model) AEC-Q100-002 JESD22-A114 C = 100 pF, R= 1500 Ω 27 3 Electrostatic discharge (machine model) AEC-Q100-003 JESD22-A115 C = 200 pF, R = 0 Ω 12 3 AEC-Q100-004 At maximum operating 6 3	Method Conditions Sample size / lots No. of journation High temperature operating life after endurance 1 million E/W cycles at 25 °C then: HTOL 150 °C, 6 V 80 3 168 hrs 504 hrs 1008 h	Method Conditions Sample size / lots Duration Lot 1	Method Conditions Sample size / Iots Duration Duration Method Direction D		

^{1.} See *Table 9: List of terms* for a definition of abbreviations.

^{2.} First rejects after 10 million cycles + bake.

Table 6. Package-oriented reliability test plan and result summary (SO8N / ST Shenzhen & subcontractor Amkor)

	Test short description ⁽¹⁾										
Took		Conditions	Comple	/ of	Duration	Results fail / sample size					
Test	Method		Sample size /			M24C16					
			lots	lots		Lot 1	Lot 2	Lot 3			
	Preconditioning: moisture sensitivity level 1										
PC	JESD22-A113 J-STD-020D	MSL1, peak temperature at 260 °C, 3 IReflow	1145	3	N/A	0/1145	0/1145	0/1145			
THB	Temperature hui	midity bias									
(2)	AEC-Q100-	85 °C, 85% RH, bias 5.5 V	80 3	3	1008 hrs	0/80	0/80	0/80			
	JESD22-A101	00 0, 00 /0 Till, blad 0.0 V	00		2008 hrs	0/80	0/80	0/80			
TC	Temperature cycling										
(2)	AEC-Q100- JESD22-A104	−65 °C / +150 °C	80	3	1000 cycles	0/80	0/80	0/80			
TMSK	Thermal shocks										
(2)	JESD22-A106	–55 °C / +125 °C	25	3	200 shocks	0/25	0/25	0/25			
AC	Autoclave (pressure pot)										
(2)	AEC-Q100- JESD22-A102	121 °C, 100% RH at 2 ATM	80	3	168 hrs	0/80	0/80	0/80			
HTSL	High temperatur	e storage life									
(2)	AEC-Q100-	Retention bake at 150 °C	80	3	1008 hrs	0/80	0/80	0/80			
	JESD22-A103	JESD22-A103			2008 hrs	0/80	0/80	0/80			
ELFR	Early life failure rate										
(2)	AEC-Q100- 008	HTOL at 150 °C, 6V	800	3	48 hrs	0/800	0/800	0/800			
	Electrostatic disc	charge (charge device model)									
ESD CDM	AEC-Q100- 011 JESD22-C101	Field induced charging method	18	1	N/A	PASS > 1500V	-	-			

^{1.} See *Table 9: List of terms* for a definition of abbreviations.

^{2.} THB-, TC-, TMSK-, AC-, HTSL and ELFR- dedicated parts are first subject to preconditioning flow.

Table 7. Package-oriented reliability test plan and result summary (TSSOP8 / ST Shenzhen & subcontractor Amkor)

	Test short description ⁽¹⁾									
		Conditions			Duration	Results fail / sample size				
Test	Method			No. of		M24C16				
			lots	lots		Lot 1	Lot 2	Lot 3		
	Preconditioning:	moisture sensitivity level 1			l		<u>. </u>			
PC	JESD22-A113 J-STD-020D	MSL1, peak temperature at 260 °C, 3 IReflow	1145	3	N/A	0/1145	0/1145	0/1145		
	Temperature hui	midity bias								
					168 hrs	0/80	0/80	0/80		
THB (2)	AEC-Q100- JESD22-A101	85 °C, 85% RH, bias 5.5 V	80	3	504 hrs	0/80	0/80	Results FC W07		
					1008 hrs	Results FC W10	Results FC W10	Results FC W11		
	Temperature cyc	cling								
TC (2)	AEC-Q100- JESD22-A104	–65 °C / +150 °C	80 3	3	500 cycles	0/80	0/80	0/80		
					1000 cycles	0/80	0/80	Results FC W07		
TMSK	Thermal shocks									
(2)	JESD22-A106	–55 °C / +125 °C	25	3	200 shocks	0/25	0/25	0/25		
AC	Autoclave (press	sure pot)								
(2)	AEC-Q100- JESD22-A102	121 °C, 100% RH at 2 ATM	80	3	168 hrs	0/80	0/80	0/80		
High temperature storage life										
		Retention bake at 150 °C	80	3	168 hrs	0/80	0/80	0/80		
HTSL (2)	AEC-Q100- JESD22-A103				504 hrs	0/80	0/80	Results FC W07		
					1008 hrs	Results FC W10	Results FC W10	Results FC W11		
ELFR	Early life failure rate									
(2)	AEC-Q100- 008	HTOL at 150 °C, 6V	800	3	48 hrs	0/800	0/800	Results FC W08		
	Electrostatic disc	charge (charge device model)								
ESD CDM	AEC-Q100- 011 JESD22-C101	Field induced charging method	18	1	N/A	PASS > 1500V	-	-		

^{1.} See *Table 9: List of terms* for a definition of abbreviations.

^{2.} THB-, TC-, TMSK-, AC-, HTSL and ELFR- dedicated parts are first subject to preconditioning flow.

Table 8. Package-oriented reliability test plan and result summary (UFDFPN8 MLP8 2 x 3 mm / ST Calamba & subcontractor Amkor)

	Test short description ⁽¹⁾							
Test	Method	Conditions	Sample size /	No. of	Duration	Results fail / sample size		
			lots	lots		Lot 1	Lot 2	Lot 3
	Preconditioning:	moisture sensitivity level 1	•					
PC	JESD22-A113 J-STD-020D	MSL1, peak temperature at 260 °C, 3 IReflow	345	1	N/A	0/345	0/345	0/345
THB	Temperature hu	midity bias						
(2)	AEC-Q100- JESD22-A101	85 °C, 85% RH, bias 5.5 V	80	1	1008 hrs	0/80	0/80	0/80
TC	Temperature cycling							
(2)	AEC-Q100- JESD22-A104	−65 °C / +150 °C	80	1	1000 cycles	0/80	0/80	0/80
TMSK	Thermal shocks							
(2)	JESD22-A106	–55 °C / +125 °C	25	1	200 shocks	0/25	0/25	0/25
AC	Autoclave (pressure pot)							
(2)	AEC-Q100- JESD22-A102	121 °C, 100% RH at 2 ATM	80	1	168 hrs	0/80	0/80	0/80
HTSL High temperature storage life								
(2)	AEC-Q100- JESD22-A103	Retention bake at 150 °C	80	1	1008 hrs	0/80	0/80	0/80
	Electrostatic dis	charge (charge device model)		•	-			
ESD CDM	AEC-Q100- 011 JESD22-C101	Field induced charging method	18	1	N/A	PASS > 1500V	-	-

^{1.} See *Table 9: List of terms* for a definition of abbreviations.

^{2.} THB-, TC-, TMSK-, AC- and HTSL- dedicated parts are first subject to preconditioning flow.

4 Applicable and reference documents

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- SOP 2.6.9: Package and process maturity management in Back End
- SOP 2.7.5: Automotive products definition and status
- JESD22-A101: Steady state temperature humidity bias life test
- JESD22-A102: Accelerated moisture resistance unbiased autoclave
- JESD22-A103: High temperature storage life
- JESD22-A104: Temperature cycling
- JESD22-A106: Thermal shock
- JESD22-A108: Temperature, bias, and operating life
- JESD22-A113: Preconditioning of nonhermetic surface mount devices prior to reliability testing
- JESD22-A114: Electrostatic discharge (ESD) sensitivity testing human body model (HBM)
- JESD22-A115: Electrostatic discharge (ESD) sensitivity testing machine model (MM)
- JESD78: IC Latch-up test
- J-STD-020D: Moisture/reflow sensitivity classification for nonhermetic solid state surface mount devices

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5 Glossary

Table 9. List of terms

Terms	Description
EDR	NVM endurance, data retention and operational life
HTOL	High temperature operating life
LTOL	Low temperature operating life
нтв	High temperature bake
WEB	Program/Erase endurance cycling + bake
ESD HBM	Electrostatic discharge (human body model)
ESD MM	Electrostatic discharge (machine model)
LU	Latch-up
PC	Preconditioning (solder simulation)
ТНВ	Temperature humidity bias
тс	Temperature cycling
TMSK	Thermal shocks
AC	Autoclave (pressure pot)
HTSL	High temperature storage life
ELFR	Early life failure rate
ESD CDM	Electrostatic discharge (charge device model)

QRMMY1126 Revision history

6 Revision history

Table 10. Document revision history

Date	Revision	Changes
16-Aug-2012	1	Initial release.
12-Oct-2012	2	Table 5 and Table 6 updated with latest reliability results.
15-Jan-2013	3	Table 6 updated.
08-Feb-2013	4	Added Table 7 and Table 8.
08-Feb-2013	5	List of qualified commercial products updated in <i>Table 1</i> . <i>Table 7</i> updated.

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12/12 Rev 5



M24C01, M24C02, M24C04, M24C16, 1-, 2-, 4-, 16-Kbit I²C Bus EEPROM Industrial grade / UFDFPN8 & TSSOP8 packages Redesign and upgrade to the CMOSF8H+ process technology

Document Revision History							
Date Rev. Description of the Revision							
January 18, 2013	1.00	First draft creation					

Source Documents & Reference Documen	ts	
Source document Title	Rev.:	Date:



M24C16-x M24C08-x M24C04-x M24C02-x M24C01-x

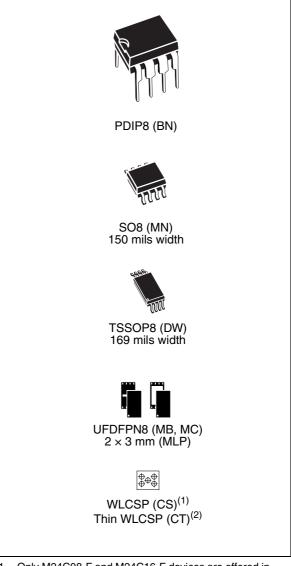
16 Kbit, 8 Kbit, 4 Kbit, 2 Kbit and 1 Kbit serial I2C bus EEPROM

Features

- Supports both the 100 kHz I²C Standard-mode and the 400 kHz I²C Fast-mode
- Single supply voltage:
 - 2.5 V to 5.5 V for M24Cxx-W
 - 1.8 V to 5.5 V for M24Cxx
 - 1.7 V to 5.5 V for M24Cxx-F
- Write Control input
- Byte and Page Write (up to 16 bytes)
- Random and Sequential Read modes
- Self-timed programming cycle
- Automatic address incrementing
- Enhanced ESD/latch-up protection
- More than 1 million write cycles
- More than 40-year data retention
- Packages:
 - SO8, TSSOP8, UFDFPN8: ECOPACK2[®] (RoHS-compliant and Halogen-free)
 - PDIP8: ECOPACK1[®] (RoHS-compliant)

Table 1. Device summary

Reference	Part number
	M24C16-W
M24C16-x	M24C16-R
	M24C16-F
	M24C08-W
M24C08-x	M24C08-R
	M24C08-F
	M24C04-W
M24C04-x	M24C04-R
	M24C04-F
M24C02-x	M24C02-W
IVIZ400Z-X	M24C02-R
M24C01-x	M24C01-W
M24C01-X	M24C01-R



- Only M24C08-F and M24C16-F devices are offered in the WLCSP package.
- 2. Only M24C08-F devices are offered in the Thin WLCSP package.

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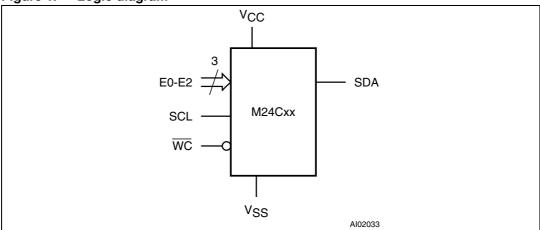
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1 Description

These I²C-compatible electrically erasable programmable memory (EEPROM) devices are organized as 2048/1024/512/256/128 x 8 (M24C16, M24C08, M24C04, M24C02 and M24C01).

Figure 1. Logic diagram



I²C uses a two-wire serial interface, comprising a bidirectional data line and a clock line. The devices carry a built-in 4-bit Device Type Identifier code (1010) in accordance with the I²C bus definition.

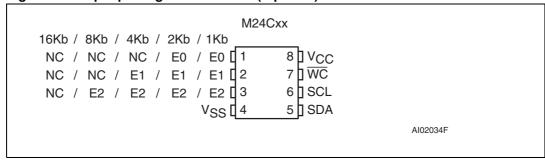
The device behaves as a slave in the I^2C protocol, with all memory operations synchronized by the serial clock. Read and Write operations are initiated by a Start condition, generated by the bus master. The Start condition is followed by a device select code and Read/Write bit (RW) (as described in *Table 3*), terminated by an acknowledge bit.

When writing data to the memory, the device inserts an acknowledge bit during the 9th bit time, following the bus master's 8-bit transmission. When data is read by the bus master, the bus master acknowledges the receipt of the data byte in the same way. Data transfers are terminated by a Stop condition after an Ack for Write, and after a NoAck for Read.

Table 2. Signal names

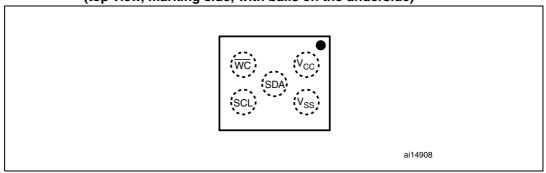
Signal name	Function	Direction	
E0, E1, E2	Chip Enable	Input	
SDA	Serial Data	Input/output	
SCL	Serial Clock	Input	
WC	Write Control	Input	
V _{CC}	Supply voltage		
V _{SS}	Ground		

Figure 2. 8-pin package connections (top view)



- 1. NC = Not connected
- 2. See Section 7: Package mechanical data for package dimensions, and how to identify pin-1.
- The Ei inputs are not decoded, and are therefore decoded as "0" (See Section 2.3: Chip Enable (E0, E1, E2) for more information).

Figure 3. WLCSP and thin WLCSP connections (top view, marking side, with balls on the underside)



For devices of less than 16Kb (see Figure 2: 8-pin package connections (top view)), the Ei inputs are not connected to a ball, therefore the Ei input is decoded as "0" (see also Section 2.3: Chip Enable (E0, E1, E2))

Caution:

EEPROM dice delivered in wafer form or in WLCSP package by STMicroelectronics must never be exposed to ultra violet (UV) light, since EEPROM cells loose their charge (and so their binary value) when exposed to UV light.

2 Signal description

2.1 Serial Clock (SCL)

This input signal is used to strobe all data in and out of the device. In applications where this signal is used by slave devices to synchronize the bus to a slower clock, the bus master must have an open drain output, and a pull-up resistor can be connected from Serial Clock (SCL) to V_{CC} . (*Figure 5* indicates how the value of the pull-up resistor can be calculated). In most applications, though, this method of synchronization is not employed, and so the pull-up resistor is not necessary, provided that the bus master has a push-pull (rather than open drain) output.

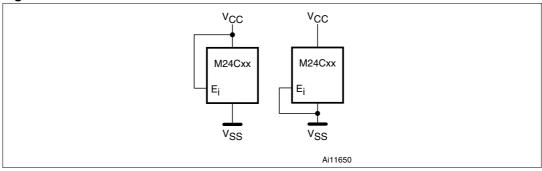
2.2 Serial Data (SDA)

This bidirectional signal is used to transfer data in or out of the device. It is an open drain output that may be wire-ORed with other open drain or open collector signals on the bus. A pull up resistor must be connected from Serial Data (SDA) to V_{CC} . (*Figure 5* indicates how the value of the pull-up resistor can be calculated).

2.3 Chip Enable (E0, E1, E2)

These input signals are used to set the value that is to be looked for on the least significant bits of the 7-bit device select code. These inputs must be tied to V_{CC} or V_{SS} , to establish the device select code as shown in *Figure 4*. When not connected (left floating), Ei inputs are read as low (0).

Figure 4. Device select code



2.3.1 Write Control (WC)

This input signal is useful for protecting the entire contents of the memory from inadvertent write operations. Write operations are disabled to the entire memory array when Write Control (\overline{WC}) is driven High. When unconnected, the signal is internally read as V_{IL} , and Write operations are allowed.

When Write Control (\overline{WC}) is driven High, device select and address bytes are acknowledged, data bytes are not acknowledged.

2.4 Supply voltage (V_{CC})

2.4.1 Operating supply voltage V_{CC}

Prior to selecting the memory and issuing instructions to it, a valid and stable V_{CC} voltage within the specified [V_{CC} (min), V_{CC} (max)] range must be applied (see *Table 6*, *Table 7* and *Table 8*). In order to secure a stable DC supply voltage, it is recommended to decouple the V_{CC} line with a suitable capacitor (usually of the order of 10 nF to 100 nF) close to the V_{CC}/V_{SS} package pins.

This voltage must remain stable and valid until the end of the transmission of the instruction and, for a Write instruction, until the completion of the internal write cycle (t_W) .

2.4.2 Power-up conditions

The V_{CC} voltage has to rise continuously from 0 V up to the minimum V_{CC} operating voltage defined in *Table 6*, *Table 7* and *Table 8* and the rise time must *not* vary faster than 1 V/ μ s.

2.4.3 Device reset

In order to prevent inadvertent write operations during power-up, a power-on-reset (POR) circuit is included. At power-up (continuous rise of V_{CC}), the device does not respond to any instruction until V_{CC} reaches the power-on-reset threshold voltage (this threshold is lower than the minimum V_{CC} operating voltage defined in *Table 6*, *Table 7* and *Table 8*). When V_{CC} passes over the POR threshold, the device is reset and enters the Standby Power mode. The device, however, must not be accessed until V_{CC} reaches a valid and stable V_{CC} voltage within the specified [V_{CC} (min), V_{CC} (max)] range.

In a similar way, during power-down (continuous decrease in V_{CC}), as soon as V_{CC} drops below the power-on-reset threshold voltage, the device stops responding to any instruction sent to it.

2.4.4 Power-down conditions

During power-down (continuous decrease in V_{CC}), the device must be in the Standby Power mode (mode reached after decoding a Stop condition, assuming that there is no internal write cycle in progress).

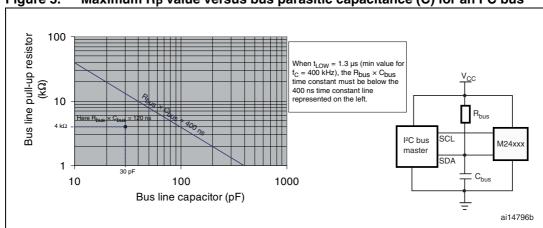


Figure 5. Maximum R_P value versus bus parasitic capacitance (C) for an I²C bus

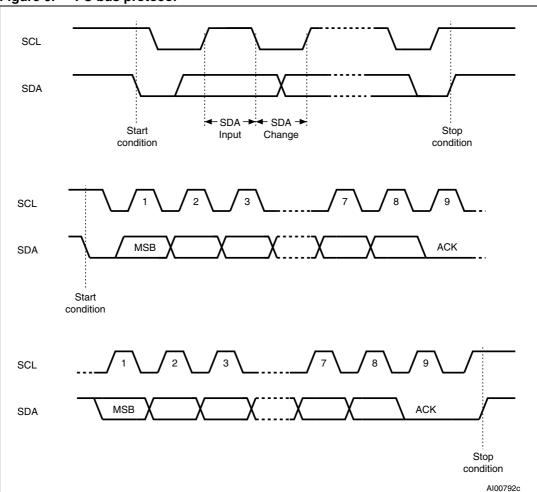


Figure 6. I²C bus protocol

Table 3. Device select code

	identifie	r ⁽¹⁾	Chip Enable ^{(2),(3)}		R₩			
	b7	b6	b5	b4	b3	b2	b1	b0
M24C01 select code	1	0	1	0	E2	E1	E0	R₩
M24C02 select code	1	0	1	0	E2	E1	E0	R₩
M24C04 select code	1	0	1	0	E2	E1	A8	R₩
M24C08 select code	1	0	1	0	E2	A9	A8	R₩
M24C16 select code	1	0	1	0	A10	A9	A8	R₩

- 1. The most significant bit, b7, is sent first.
- 2. E0, E1 and E2 are compared against the respective external pins on the memory device.
- 3. A10, A9 and A8 represent most significant bits of the address.

3 Device operation

The device supports the I²C protocol. This is summarized in *Figure 6*. Any device that sends data on to the bus is defined to be a transmitter, and any device that reads the data to be a receiver. The device that controls the data transfer is known as the bus master, and the other as the slave device. A data transfer can only be initiated by the bus master, which will also provide the serial clock for synchronization. The device is always a slave in all communication.

3.1 Start condition

Start is identified by a falling edge of Serial Data (SDA) while Serial Clock (SCL) is stable in the High state. A Start condition must precede any data transfer command. The device continuously monitors (except during a Write cycle) Serial Data (SDA) and Serial Clock (SCL) for a Start condition.

3.2 Stop condition

Stop is identified by a rising edge of Serial Data (SDA) while Serial Clock (SCL) is stable and driven High. A Stop condition terminates communication between the device and the bus master. A Read command that is followed by NoAck can be followed by a Stop condition to force the device into the Standby mode. A Stop condition at the end of a Write command triggers the internal Write cycle.

3.3 Acknowledge bit (ACK)

The acknowledge bit is used to indicate a successful byte transfer. The bus transmitter, whether it be bus master or slave device, releases Serial Data (SDA) after sending eight bits of data. During the 9th clock pulse period, the receiver pulls Serial Data (SDA) Low to acknowledge the receipt of the eight data bits.

3.4 Data input

During data input, the device samples Serial Data (SDA) on the rising edge of Serial Clock (SCL). For correct device operation, Serial Data (SDA) must be stable during the rising edge of Serial Clock (SCL), and the Serial Data (SDA) signal must change *only* when Serial Clock (SCL) is driven Low.

3.5 Memory addressing

To start communication between the bus master and the slave device, the bus master must initiate a Start condition. Following this, the bus master sends the device select code, shown in *Table 3* (on Serial Data (SDA), most significant bit first).

The device select code consists of a 4-bit Device Type Identifier, and a 3-bit Chip Enable "Address" (E2, E1, E0). To address the memory array, the 4-bit Device Type Identifier is 1010b.

Each device is given a unique 3-bit code on the Chip Enable (E0, E1, E2) inputs. When the device select code is received, the device only responds if the Chip Enable Address is the same as the value on the Chip Enable (E0, E1, E2) inputs. However, those devices with larger memory capacities (the M24C16, M24C08 and M24C04) need more address bits. E0 is not available for use on devices that need to use address line A8; E1 is not available for devices that need to use address line A9, and E2 is not available for devices that need to use address line A10 (see *Figure 2* and *Table 3* for details). Using the E0, E1 and E2 inputs, up to eight M24C02 (or M24C01), four M24C04, two M24C08 or one M24C16 devices can be connected to one I²C bus. In each case, and in the hybrid cases, this gives a total memory capacity of 16 Kbits, 2 KBytes (except where M24C01 devices are used).

The 8th bit is the Read/Write bit (RW). This bit is set to 1 for Read and 0 for Write operations.

If a match occurs on the device select code, the corresponding device gives an acknowledgment on Serial Data (SDA) during the 9th bit time. If the device does not match the device select code, it deselects itself from the bus, and goes into Standby mode.

Table 4. Operating modes

Mode	RW bit	WC ⁽¹⁾	Bytes	Initial sequence
Current Address Read	1	Х	1	Start, Device Select, $R\overline{W} = 1$
Random Address Read	0	Х	1	Start, Device Select, $R\overline{W} = 0$, Address
halluolii Audiess nead	1	Х	'	reStart, Device Select, $R\overline{W} = 1$
Sequential Read	1	1 X ≥ 1 Similar to Current or Random Addr Read		Similar to Current or Random Address Read
Byte Write	0	V _{IL}	1	Start, Device Select, $R\overline{W} = 0$
Page Write	0	V _{IL}	≤ 16	Start, Device Select, $R\overline{W} = 0$

^{1.} $X = V_{IH}$ or V_{IL} .

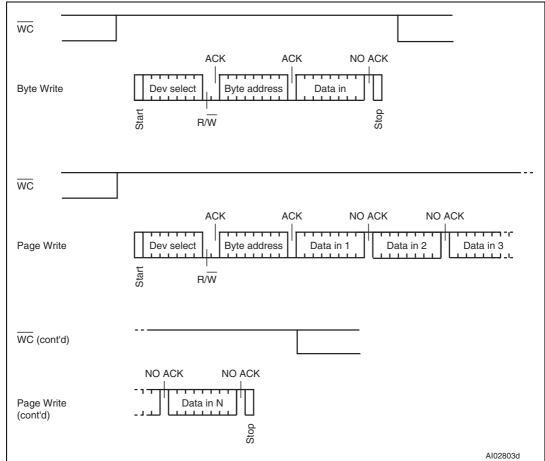


Figure 7. Write mode sequences with $\overline{WC} = 1$ (data write inhibited)

3.6 Write operations

Following a Start condition the bus master sends a device select code with the Read/ $\overline{\text{Write}}$ bit ($\overline{\text{RW}}$) reset to 0. The device acknowledges this, as shown in *Figure 8*, and waits for an address byte. The device responds to the address byte with an acknowledge bit, and then waits for the data byte.

When the bus master generates a Stop condition immediately after a data byte Ack bit (in the "10th bit" time slot), either at the end of a Byte Write or a Page Write, the internal write cycle is triggered. A Stop condition at any other time slot does not trigger the internal write cycle.

After the Stop condition, the t_w delay, and the successful completion of a Write operation, the device internal address counter is automatically incremented, to point to the next byte address after the last one that was modified. During the internal Write cycle, Serial Data (SDA) is disabled internally, and the device does not respond to any request.

If the Write Control (WC) input is driven High, the Write instruction is not executed and the corresponding data bytes are not acknowledged as shown in *Figure 7*.

3.6.1 Byte Write

After the device select code and the address byte, the bus master sends one data byte. If the addressed location is Write-protected, by Write Control ($\overline{\text{WC}}$) being driven High, the device replies to the data byte with NoAck, as shown in *Figure 7*, and the location is not modified. If, instead, the addressed location is not Write-protected, the device replies with Ack. The bus master terminates the transfer by generating a Stop condition, as shown in *Figure 8*.

3.6.2 Page Write

The Page Write mode allows up to 16 bytes to be written in a single Write cycle, provided that they are all located in the same page in the memory: that is, the most significant memory address bits are the same. If more bytes are sent than will fit up to the end of the page, a condition known as 'roll-over' occurs. This should be avoided, as data starts to become overwritten in an implementation dependent way.

The bus master sends from 1 to 16 bytes of data, each of which is acknowledged by the device if Write Control (\overline{WC}) is Low. If the addressed location is Write-protected, by Write Control (\overline{WC}) being driven High, the device replies to the data bytes with NoAck, as shown in *Figure 7*, and the locations are not modified. After each byte is transferred, the internal byte address counter (the 4 least significant address bits only) is incremented. The transfer is terminated by the bus master generating a Stop condition.

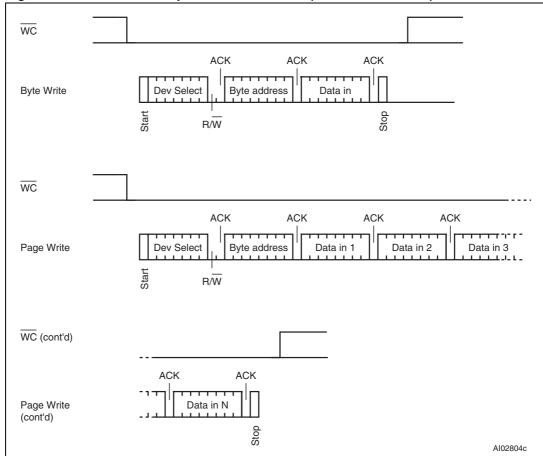


Figure 8. Write mode sequences with $\overline{WC} = 0$ (data write enabled)

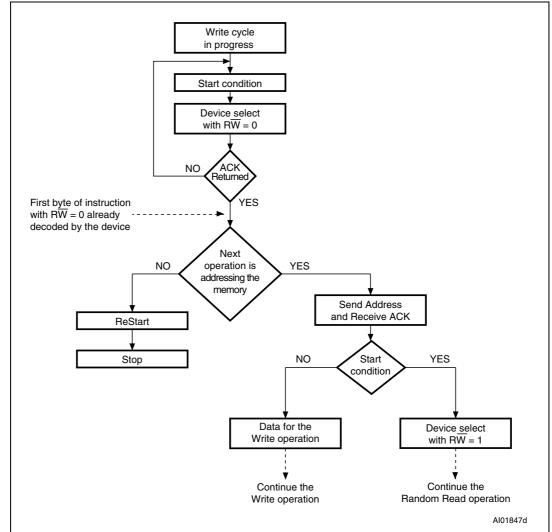


Figure 9. Write cycle polling flowchart using ACK

3.6.3 Minimizing system delays by polling on ACK

During the internal Write cycle, the device disconnects itself from the bus, and writes a copy of the data from its internal latches to the memory cells. The maximum Write time (t_w) is shown in *Table 15*, but the typical time is shorter. To make use of this, a polling sequence can be used by the bus master.

The sequence, as shown in Figure 9, is:

- Initial condition: a Write cycle is in progress.
- Step 1: the bus master issues a Start condition followed by a device select code (the first byte of the new instruction).
- Step 2: if the device is busy with the internal Write cycle, no Ack will be returned and the bus master goes back to Step 1. If the device has terminated the internal Write cycle, it responds with an Ack, indicating that the device is ready to receive the second part of the instruction (the first byte of this instruction having been sent during Step 1).

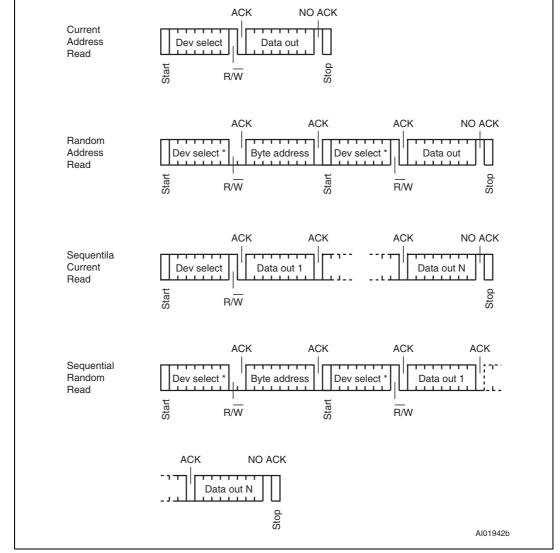


Figure 10. Read mode sequences

3.7 Read operations

Read operations are performed independently of the state of the Write Control (\overline{WC}) signal. The device has an internal address counter which is incremented each time a byte is read.

3.7.1 Random Address Read

A dummy Write is first performed to load the address into this address counter (as shown in *Figure 10*) but *without* sending a Stop condition. Then, the bus master sends another Start condition, and repeats the device select code, with the Read/Write bit (\overline{RW}) set to 1. The device acknowledges this, and outputs the contents of the addressed byte. The bus master must *not* acknowledge the byte, and terminates the transfer with a Stop condition.

The seven most significant bits of the device select code of a Random Read (in the 1st and 3rd bytes) must be identical.

3.7.2 Current Address Read

For the Current Address Read operation, following a Start condition, the bus master only sends a device select code with the Read/Write bit (RW) set to 1. The device acknowledges this, and outputs the byte addressed by the internal address counter. The counter is then incremented. The bus master terminates the transfer with a Stop condition, as shown in *Figure 10*, *without* acknowledging the byte.

3.7.3 Sequential Read

This operation can be used after a Current Address Read or a Random Address Read. The bus master *does* acknowledge the data byte output, and sends additional clock pulses so that the device continues to output the next byte in sequence. To terminate the stream of bytes, the bus master must *not* acknowledge the last byte, and *must* generate a Stop condition, as shown in *Figure 10*.

The output data comes from consecutive addresses, with the internal address counter automatically incremented after each byte output. After the last memory address, the address counter 'rolls-over', and the device continues to output data from memory address 00h.

3.7.4 Acknowledge in Read mode

For all Read commands, the device waits, after each byte read, for an acknowledgment during the 9th bit time. If the bus master does not drive Serial Data (SDA) Low during this time, the device terminates the data transfer and switches to its Standby mode.

4 Initial delivery state

The device is delivered with all bits in the memory array set to 1 (each byte contains FFh).

5 Maximum rating

Stressing the device outside the ratings listed in *Table 5* may cause permanent damage to the device. These are stress ratings only, and operation of the device at these, or any other conditions outside those indicated in the operating sections of this specification, is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability. Refer also to the STMicroelectronics SURE program and other relevant quality documents.

Table 5. Absolute maximum ratings

Symbol	Parameter	Min.	Max.	Unit
	Ambient operating temperature	-40	130	°C
T _{STG}	Storage temperature	-65	150	°C
т	Lead temperature during soldering	see note (1)		°C
T _{LEAD}	PDIP-specific lead temperature during soldering	-	260 ⁽²⁾	°C
I _{OL}	DC output current (SDA = 0)	-	5	mA
V _{IO}	Input or output range	-0.50	6.5	V
V _{CC}	Supply voltage	-0.50	6.5	V
V _{ESD}	Electrostatic discharge voltage (human body model) ⁽³⁾	-	4000	V

^{1.} Compliant with JEDEC Std J-STD-020C (for small body, Sn-Pb or Pb assembly), the ST ECOPACK® 7191395 specification, and the European directive on Restrictions on Hazardous Substances (RoHS) 2002/95/EU.

^{2.} T_{LEAD} max must not be applied for more than 10 s.

^{3.} AEC-Q100-002 (compliant with JEDEC Std JESD22-A114, C1 = 100 pF, R1 = 1500 Ω , R2 = 500 Ω).

6 DC and AC parameters

This section summarizes the operating and measurement conditions, and the DC and AC characteristics of the device. The parameters in the DC and AC characteristic tables that follow are derived from tests performed under the measurement conditions summarized in the relevant tables. Designers should check that the operating conditions in their circuit match the measurement conditions when relying on the quoted parameters.

Table 6. Operating conditions (M24Cxx-W)

Symbol	Parameter	Min.	Max.	Unit
V_{CC}	Supply voltage	2.5	5.5	V
	Ambient operating temperature (device grade 6)	-40	85	°C
	Ambient operating temperature (device grade 3)	-40	125	°C

Table 7. Operating conditions (M24Cxx-R)

Symbol	Parameter	Min.	Max.	Unit
V _{CC}	Supply voltage	1.8	5.5	V
	Ambient operating temperature	-40	85	°C

Table 8. Operating conditions (M24Cxx-F)

Symbol	nbol Parameter Min.		Max.	Unit
V _{CC}	V _{CC} Supply voltage		5.5	V
	Ambient operating temperature	-20	85	°C

Table 9. DC characteristics (M24Cxx-W, device grade 6)

Symbol	Parameter	Test conditions (in addition to those in <i>Table 6</i>)	Min.	Max.	Unit
I _{LI}	Input leakage current (SCL, SDA, E0, E1,and E2)	$V_{IN} = V_{SS}$ or V_{CC} , device in Standby mode	-	± 2	μΑ
I _{LO}	Output leakage current	SDA in Hi-Z, external voltage applied on SDA: V_{SS} or V_{CC}	-	± 2	μΑ
	Supply ourrent	$V_{CC} = 5 \text{ V, } f_{c} = 400 \text{ kHz}$ (rise/fall time < 50 ns)	-	2	mA
Icc	Supply current	V_{CC} = 2.5 V, f _c = 400 kHz (rise/fall time < 50 ns)	-	1	mA
I _{CC1}	Standby supply current	Device not selected ⁽¹⁾ , $V_{IN} = V_{SS}$ or V_{CC} , for 2.5 V < $V_{CC} \le 5.5$ V	-	1	μΑ
V _{IL}	Input low voltage (SDA, SCL, WC)		-0.45	0.3V _{CC}	٧
V _{IH}	Input high voltage (SDA, SCL, WC)		0.7V _{CC}	V _{CC} +1	٧
V _{OL}	Output low voltage	I_{OL} = 2.1 mA when V_{CC} = 2.5 V or I_{OL} = 3 mA when V_{CC} = 5.5 V	-	0.4	V

The device is not selected after a power-up, after a read command (after the Stop condition), or after the completion of the internal write cycle t_W (t_W is triggered by the correct decoding of a write command).

Table 10. DC characteristics (M24Cxx-W, device grade 3)

Symbol	Parameter	Test condition (in addition to those in <i>Table 6</i>)		Max.	Unit
I _{LI}	Input leakage current (SCL, SDA, E0, E1,and E2)	$V_{IN} = V_{SS}$ or V_{CC} , device in Standby mode	-	± 2	μΑ
I _{LO}	Output leakage current	SDA in Hi-Z, external voltage applied on SDA: V_{SS} or V_{CC}	-	± 2	μΑ
	Supply surrent	$V_{CC} = 5 \text{ V, } f_{C} = 400 \text{ kHz}$ (rise/fall time < 50 ns)	-	3	mA
I _{CC}	Supply current	$V_{CC} = 2.5 \text{ V}, f_C = 400 \text{ kHz}$ (rise/fall time < 50 ns)	-	3	mA
1	Standby cupply current	Device not selected ⁽¹⁾ , $V_{IN} = V_{SS}$ or V_{CC} , $V_{CC} = 5 \text{ V}$	-	5	μΑ
I _{CC1}	Standby supply current	Device not selected ⁽¹⁾ , $V_{IN} = V_{SS}$ or V_{CC} , $V_{CC} = 2.5 \text{ V}$	1	2	μΑ
V _{IL}	Input low voltage (SDA, SCL, WC)		-0.45	0.3V _{CC}	٧
V _{IH}	Input high voltage (SDA, SCL, WC)		0.7V _{CC}	V _{CC} +1	V
V _{OL}	Output low voltage	I_{OL} = 2.1 mA when V_{CC} = 2.5 V or I_{OL} = 3 mA when V_{CC} = 5.5 V	-	0.4	V

^{1.} The device is not selected after a power-up, after a read command (after the Stop condition), or after the completion of the internal write cycle t_W (t_W is triggered by the correct decoding of a write command).



Table 11. DC characteristics (M24Cxx-R)

Symbol	Parameter Test condition (in addition to those in <i>Table 7</i>)		Min.	Max.	Unit
I _{LI}	Input leakage current (SCL, SDA, E0, E1,and E2)	$V_{IN} = V_{SS}$ or V_{CC} , device in Standby mode	-	± 2	μΑ
I _{LO}	Output leakage current	SDA in Hi-Z, external voltage applied on SDA: V_{SS} or V_{CC}	-	± 2	μΑ
I _{CC}	Supply current	V_{CC} = 1.8 V, f_c = 400 kHz (rise/fall time < 50 ns)	-	0.8	mA
I _{CC1}	Standby supply current	Device not selected ⁽¹⁾ , $V_{IN} = V_{SS}$ or V_{CC} , $V_{CC} = 1.8 \text{ V}$	-	1	μΑ
V _{IL}	Input low voltage (SDA,	$2.5 \text{ V} \leq \text{ V}_{CC}$	-0.45	0.3 V _{CC}	٧
VIL.	SCL, WC)	$1.8 \text{ V} \le \text{V}_{CC} < 2.5 \text{ V}$	-0.45	0.25 V _{CC}	٧
V _{IH}	Input high voltage (SDA, SCL, WC)		0.7V _{CC}	V _{CC} +1	٧
V _{OL}	Output low voltage	$I_{OL} = 0.7 \text{ mA}, V_{CC} = 1.8 \text{ V}$	-	0.2	V

^{1.} The device is not selected after a power-up, after a read command (after the Stop condition), or after the completion of the internal write cycle t_W (t_W is triggered by the correct decoding of a write command).

Table 12. DC characteristics (M24Cxx-F)

Symbol	Parameter	Test condition (in addition to those in <i>Table 8</i>)	Min.	Max.	Unit
ILI	Input leakage current (SCL, SDA, E0, E1,and E2)	$V_{IN} = V_{SS}$ or V_{CC} , device in Standby mode	-	± 2	μΑ
I _{LO}	Output leakage current	$V_{OUT} = V_{SS}$ or V_{CC} , SDA in Hi-Z	-	± 2	μΑ
I _{CC}	Supply current	V_{CC} = 1.7 V, f_c = 400 kHz (rise/fall time < 50 ns)	-	0.8	mA
I _{CC1}	Standby supply current	Device not selected ⁽¹⁾ , $V_{IN} = V_{SS}$ or V_{CC} , $V_{CC} = 1.7 \text{ V}$	-	1	μΑ
V	Input low voltage (SDA, SCL, WC)	2.5 V ≤ V _{CC}	-0.45	0.3 V _{CC}	V
V _{IL}	input low voitage (ODA, OOL, VVO)	$1.7 \text{ V} \le \text{V}_{CC} < 2.5 \text{ V}$	-0.45	0.25 V _{CC}	٧
V _{IH}	Input high voltage (SDA, SCL, WC)		0.7V _{CC}	V _{CC} +1	V
V _{OL}	Output low voltage	$I_{OL} = 0.7 \text{ mA}, V_{CC} = 1.7 \text{ V}$	-	0.2	V

The device is not selected after a power-up, after a read command (after the Stop condition), or after the completion of the internal write cycle t_W (t_W is triggered by the correct decoding of a write command).

Table 13. AC measurement conditions

Symbol	Parameter	Min.	Max.	Unit
C _{bus}	Load capacitance	100		pF
	SCL input rise/fall time, SDA input fall time		50	ns
	Input levels	0.2V _{CC} to 0.8V _{CC}		V
	Input and output timing reference levels	0.3V _{CC} to 0.7V _{CC}		V

Figure 11. AC measurement I/O waveform

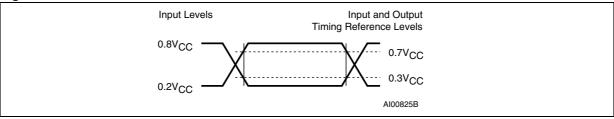


Table 14. Input parameters

Symbol	Parameter ⁽¹⁾	Test condition Min.		Max.	Unit
C _{IN}	Input capacitance (SDA)		-	8	pF
C _{IN}	Input capacitance (other pins)		-	6	pF
Z _{WCL}	WC input impedance	V _{IN} < 0.3 V	15	70	kΩ
Z _{WCH}	WC input impedance	$V_{IN} > 0.7V_{CC}$	500	-	kΩ
t _{NS}	Pulse width ignored (input filter on SCL and SDA)	Single glitch	-	100	ns

^{1.} Characterized only.

AC characteristics at 400 kHz (I²C Fast-mode) (M24Cxx-W, M24Cxx-R, Table 15. M24Cxx-F)

	Test conditions specified in either Table 6, Table 7 or Table 8 and Table 13								
Symbol	Symbol Alt. Parameter		Min. ⁽¹⁾	Max. ⁽¹⁾	Unit				
f _C	f _{SCL}	Clock frequency	-	400	kHz				
t _{CHCL}	t _{HIGH}	Clock pulse width high	600	-	ns				
t _{CLCH}	t _{LOW}	Clock pulse width low	1300	-	ns				
t _{QL1QL2} ⁽²⁾	t _F	SDA (out) fall time	20 ⁽³⁾	120	ns				
t _{XH1XH2}	t _R	Input signal rise time	(4)	(4)	ns				
t _{XL1XL2}	t _F	Input signal fall time	(4)	(4)	ns				
t _{DXCX}	t _{SU:DAT}	Data in set up time	100	-	ns				
t _{CLDX}	t _{HD:DAT}	Data in hold time	0	-	ns				
t _{CLQX}	t _{DH}	Data out hold time	100	-	ns				
t _{CLQV} ⁽⁵⁾⁽⁶⁾	t _{AA}	Clock low to next data valid (access time)	200	900	ns				
t _{CHDL}	t _{SU:STA}	Start condition setup time	600	-	ns				
t _{DLCL}	t _{HD:STA}	Start condition hold time	600	-	ns				
t _{CHDH}	t _{SU:STO}	Stop condition set up time	600	-	ns				
t _{DHDL}	t _{BUF}	Time between Stop condition and next Start condition	1300	-	ns				
t _W	t _{WR}	Write time	-	5	ms				

^{1.} All values are referred to $V_{IL}(max)$ and $V_{IH}(min)$.

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^{2.} Characterized only, not tested in production.

^{3.} With $C_L = 10 \text{ pF}$.

There is no min. or max. values for the input signal rise and fall times. It is however recommended by the I 2 C specification that the input signal rise and fall times be more than 20 ns and less than 300 ns when $f_C < 400 \text{ kHz}$.

To avoid spurious Start and Stop conditions, a minimum delay is placed between SCL=1 and the falling or rising edge of SDA.

 t_{CLOV} is the time (from the falling edge of SCL) required by the SDA bus line to reach either $0.3V_{CC}$ or $0.7V_{CC}$, assuming that $R_{bus} \times C_{bus}$ time constant is within the values specified in *Figure 5*.

Table 16. AC characteristics at 100 kHz (I²C Standard-mode)⁽¹⁾ (M24Cxx-W, M24Cxx-R, M24Cxx-F)

	Test conditions specified in either Table 6, Table 7 or Table 8 and Table 13								
Symbol	Alt.	Min.	Max.	Unit					
f _C	f _{SCL}	Clock frequency	-	100	kHz				
t _{CHCL}	t _{HIGH}	Clock pulse width high	4	-	μs				
t _{CLCH}	t_{LOW}	Clock pulse width low	4.7	-	μs				
t _{XH1XH2}	t _R	Input signal rise time	-	1	μs				
t _{XL1XL2}	t _F	Input signal fall time	-	300	ns				
t _{QL1QL2} (2)	t _F	SDA fall time	-	300	ns				
t _{DXCX}	t _{SU:DAT}	Data in setup time	250	-	ns				
t _{CLDX}	t _{HD:DAT}	Data in hold time	0	-	ns				
t _{CLQX}	t _{DH}	Data out hold time	200	-	ns				
t _{CLQV} (3)	t _{AA}	Clock low to next data valid (access time)	200	3450	ns				
t _{CHDX} ⁽⁴⁾	t _{SU:STA}	Start condition setup time	4.7	-	μs				
t _{DLCL}	t _{HD:STA}	Start condition hold time	4	-	μs				
t _{CHDH}	t _{SU:STO}	Stop condition setup time	4	-	μs				
t _{DHDL}	t _{BUF}	Time between Stop condition and next Start condition	4.7	-	μs				
t _W	t _{WR}	Write time	-	5	ms				

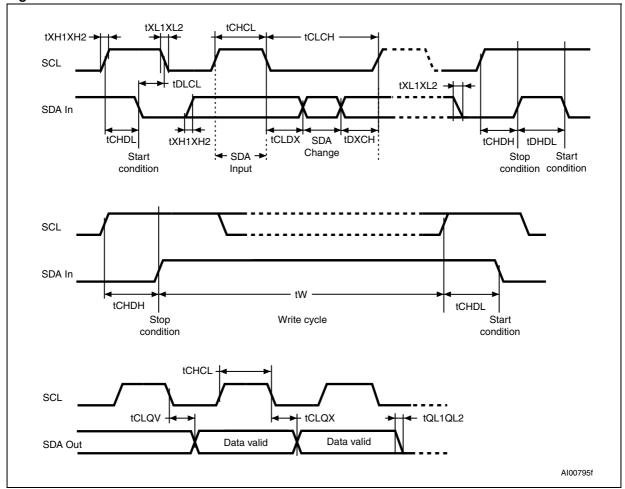
Values recommended by the I²C bus Standard-mode specification for a robust design of the I²C bus application. Note that the M24xxx devices decode correctly faster timings as specified in *Table 15: AC characteristics at 400 kHz (I2C Fast-mode) (M24Cxx-W, M24Cxx-R, M24Cxx-F).*

^{2.} Characterized only.

^{3.} To avoid spurious Start and Stop conditions, a minimum delay is placed between SCL=1 and the falling or rising edge of SDA.

^{4.} For a reStart condition, or following a Write cycle.

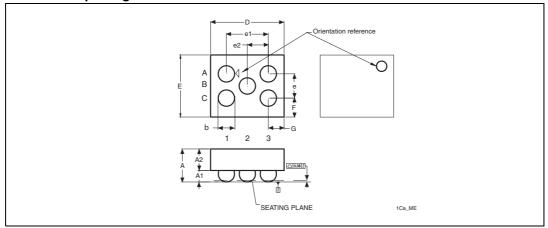
Figure 12. AC waveforms



7 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK[®] packages, depending on their level of environmental compliance. ECOPACK[®] specifications, grade definitions and product status are available at: www.st.com. ECOPACK[®] is an ST trademark.

Figure 13. WLCSP (0.5 mm) and Thin WLCSP (0.3 mm) 0.4 mm pitch 5 bumps, package outline



1. Drawing is not to scale.

Table 17. M24C08: WLCSP (0.5 mm height) 0.4 mm pitch, 5 bumps, package data

usic 17. In24000: W2001 (0.0 IIIII Height) 0.4 IIIII piton, 0 bumps, puokage uata						
Combal	millimeters			inches ⁽¹⁾		
Symbol	Тур	Min	Max	Тур	Min	Max
Α	0.545	0.495	0.595	0.0215	0.0195	0.0234
A1	0.190	0.165	0.215	0.0075	0.0065	0.0085
A2	0.355	0.330	0.380	0.0140	0.0130	0.0150
b	0.270	0.240	0.300	0.0106	0.0094	0.0118
D	1.215	1.195	1.235	0.0478	0.0470	0.0486
E	1.025	1.005	1.045	0.0404	0.0396	0.0411
е	0.400	-	-	0.0157	-	-
e1	0.693	-	-	0.0273	-	-
e2	0.346	-	-	0.0136	-	-
F	0.313	-	-	0.0123	-	-
G	0.261	-	-	0.0103	-	-
N ⁽²⁾		5	•	5		

^{1.} Values in inches are converted from mm and rounded to 4 decimal digits.

2. N is the total number of terminals.

Table 18. M24C08: Thin WLCSP (0.3 mm height), 0.4 mm pitch, 5 bumps, package data⁽¹⁾

	uata					
Cumbal		millimeters		inches ⁽²⁾		
Symbol	Тур	Min	Max	Тур	Min	Max
Α	0.300	0.270	0.330	0.0118	0.0096	0.0140
A1	0.100	-	-	0.0039	-	-
A2	0.200	-	-	0.0079	-	-
b	0.160	-	-	0.0063	-	-
D	1.215	-	1.340	0.0478	-	0.0528
Е	1.025	-	1.150	0.0404	-	0.0453
е	0.400	-	-	0.0157	-	-
e1	0.693	-	-	0.0273	-	-
e2	0.346	-	-	0.0136	-	-
F	0.313	-	-	0.0123	-	-
G	0.261	-	-	0.0103	-	-
N ⁽³⁾	5				5	

^{1.} Preliminary data.

Table 19. M24C16: WLCSP (0.5 mm height) 0.4 mm pitch, 5 bumps, package data⁽¹⁾

Symbol		millimeters		inches ⁽²⁾		
Symbol	Тур	Min	Max	Тур	Min	Max
Α	0.545	0.495	0.595	0.0215	0.0195	0.0234
A1	0.190	0.165	0.215	0.0075	0.0065	0.0085
A2	0.355	0.330	0.380	0.0140	0.0130	0.0150
b	0.270	0.240	0.300	0.0106	0.0094	0.0118
D	1.255	1.235	1.275	0.0494	0.0486	0.0502
E	1.210	1.190	1.230	0.0476	0.0469	0.0484
е	0.400	-	-	0.0157	-	-
e1	0.693	-	-	0.0273	-	-
e2	0.346	-	-	0.0136	-	-
F	0.405	-	-	0.0159	-	-
G	0.281	-	-	0.0111	-	-
N ⁽³⁾	5				5	•

^{1.} Preliminary data.

^{2.} Values in inches are converted from mm and rounded to 4 decimal digits.

^{3.} N is the total number of terminals.

^{2.} Values in inches are converted from mm and rounded to 4 decimal digits.

^{3.} N is the total number of terminals.

A2 D CCC O C

Figure 14. SO8 narrow – 8 lead plastic small outline, 150 mils body width, package outline

- 1. Drawing is not to scale.
- 2. The '1' that appears in the top view of the package shows the position of pin 1 and the 'N' indicates the total number of pins.

Table 20. SO8 narrow – 8 lead plastic small outline, 150 mils body width, package mechanical data

Cumbal		millimeters			inches ⁽¹⁾		
Symbol	Тур	Min	Max	Тур	Min	Max	
Α	-	-	1.750	-	-	0.0689	
A1	-	0.100	0.250	-	0.0039	0.0098	
A2	-	1.250	-	-	0.0492	-	
b	-	0.280	0.480	-	0.0110	0.0189	
С	-	0.170	0.230	-	0.0067	0.0091	
ccc	-	-	0.100	-	-	0.0039	
D	4.900	4.800	5	0.1929	0.1890	0.1969	
E	6.000	5.800	6.200	0.2362	0.2283	0.2441	
E1	3.900	3.800	4.000	0.1535	0.1496	0.1575	
е	1.270	-	-	0.0500	-	-	
h	-	0.250	0.500	-	0.0098	0.0197	
k	-	0°	8°	-	0°	8°	
L	-	0.400	1.270	-	0.0157	0.0500	
L1	1.040				0.0409		

1. Values in inches are converted from mm and rounded to 4 decimal digits.

Figure 15. UFDFPN8 (MLP8) 8-lead ultra thin fine pitch dual flat package no lead 2 x 3 mm, outline

- 1. Drawing is not to scale.
- The central pad (the area E2 by D2 in the above illustration) is pulled, internally, to V_{SS}. It must not be allowed to be connected to any other voltage or signal line on the PCB, for example during the soldering process.
- 3. The circle in the top view of the package indicates the position of pin 1.

Table 21. UFDFPN8 (MLP8) 8-lead ultra thin fine pitch dual flat package no lead 2 x 3 mm, data

Cumbal	millimeters				inches ⁽¹⁾		
Symbol	Тур	Min	Max	Тур	Min	Max	
А	0.550	0.450	0.600	0.0217	0.0177	0.0236	
A1	0.020	0.000	0.050	0.0008	0.0000	0.0020	
b	0.250	0.200	0.300	0.0098	0.0079	0.0118	
D	2.000	1.900	2.100	0.0787	0.0748	0.0827	
D2 (MB)	1.600	1.500	1.700	0.0630	0.0591	0.0669	
D2 (MC)	-	1.200	1.600	-	0.0472	0.0630	
E	3.000	2.900	3.100	0.1181	0.1142	0.1220	
E2 (MB)	0.200	0.100	0.300	0.0079	0.0039	0.0118	
E2 (MC)	-	1.200	1.600	-	0.0472	0.0630	
е	0.500	-	-	0.0197	-	-	
K	-	0.300	-	-	0.0118	-	
L	-	0.300	0.500	-	0.0118	0.0197	
L1	-		0.150	-	-	0.0059	
L3		0.300	-	-	0.0118	-	
eee		0.080			0.0031		(2)

^{1.} Values in inches are converted from mm and rounded to 4 decimal digits.

Applied for exposed die paddle and terminals. Excludes embedding part of exposed die paddle from measuring.

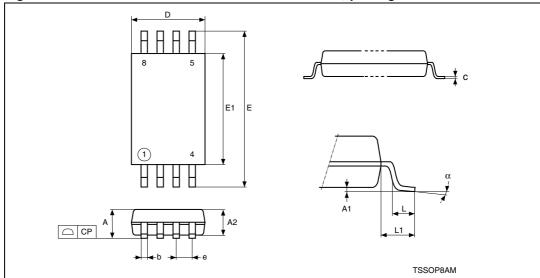


Figure 16. TSSOP8 – 8 lead thin shrink small outline, package outline

- 1. Drawing is not to scale.
- 2. The circle in the top view of the package indicates the position of pin 1.

Table 22. TSSOP8 – 8 lead thin shrink small outline, package mechanical data

Cumbal		millimeters			inches ⁽¹⁾	
Symbol	Тур.	Min.	Max.	Тур.	Min.	Max.
А	-	-	1.200	-	-	0.0472
A1	-	0.050	0.150	-	0.0020	0.0059
A2	1.000	0.800	1.050	0.0394	0.0315	0.0413
b	-	0.190	0.300	-	0.0075	0.0118
С	-	0.090	0.200	-	0.0035	0.0079
СР	-	-	0.100	-	-	0.0039
D	3.000	2.900	3.100	0.1181	0.1142	0.1220
е	0.650	-	-	0.0256	-	-
E	6.400	6.200	6.600	0.2520	0.2441	0.2598
E1	4.400	4.300	4.500	0.1732	0.1693	0.1772
L	0.600	0.450	0.750	0.0236	0.0177	0.0295
L1	1.000	-	-	0.0394	-	-
α	-	0°	8°	-	0°	8°

^{1.} Values in inches are converted from mm and rounded to 4 decimal digits.

Figure 17. PDIP8 – 8 pin plastic DIP, 0.25 mm lead frame, package outline

1. Drawing is not to scale.

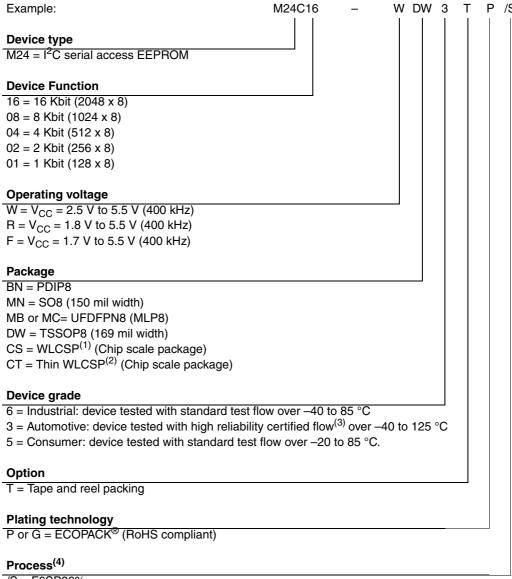
Table 23. PDIP8 – 8 pin plastic DIP, 0.25 mm lead frame, package mechanical data

Symbol		millimeters		inches ⁽¹⁾			
Symbol	Тур.	Min.	Max.	Тур.	Min.	Max.	
А	-	-	5.330	-	-	0.2098	
A1	-	0.380	-	-	0.0150	-	
A2	3.300	2.920	4.950	0.1299	0.1150	0.1949	
b	0.460	0.360	0.560	0.0181	0.0142	0.0220	
b2	1.520	1.140	1.780	0.0598	0.0449	0.0701	
С	0.250	0.200	0.360	0.0098	0.0079	0.0142	
D	9.270	9.020	10.160	0.3650	0.3551	0.4000	
E	7.870	7.620	8.260	0.3098	0.3000	0.3252	
E1	6.350	6.100	7.110	0.2500	0.2402	0.2799	
е	2.540	-	-	0.1000	-	-	
eA	7.600	-	-	0.3000	-	-	
eB	-	-	10.920	-	-	0.4299	
L	3.300	2.920	3.810	0.1299	0.1150	0.1500	

^{1.} Values in inches are converted from mm and rounded to 4 decimal digits.

8 Part numbering

Table 24. Ordering information scheme



- /S = F6SP36%
- 1. Only M24C08 and M24C16 devices are offered in the WLCSP package.
- 2. Only M24C08-F devices are offered in the Thin WLCSP package.
- ST strongly recommends the use of the Automotive Grade devices for use in an automotive environment.
 The High Reliability Certified Flow (HRCF) is described in the quality note QNEE9801. Please ask your nearest ST sales office for a copy.
- 4. Used only for device grade 3.

For a list of available options (speed, package, etc.) or for further information on any aspect of this device, please contact your nearest ST sales office.

9 Revision history

Table 25. Document revision history

Date	Version	Changes
10-Dec-1999	2.4	TSSOP8 Turned-Die package removed (p 2 and order information) Lead temperature added for TSSOP8 in table 2
18-Apr-2000	2.5	Labelling change to Fig-2D, correction of values for 'E' and main caption for Tab-13
05-May-2000	2.6	Extra labelling to Fig-2D
23-Nov-2000	3.0	SBGA package information removed to an annex document -R range changed to being the -S range, and the new -R range added
19-Feb-2001	3.1	SBGA package information put back in this document Lead Soldering Temperature in the Absolute Maximum Ratings table amended Write Cycle Polling Flow Chart using ACK illustration updated References to PSDIP changed to PDIP and Package Mechanical data updated Wording brought in to line with standard glossary
20-Apr-2001	3.2	Revision of DC and AC characteristics for the -S series
08-Oct-2001	3.3	Ball numbers added to the SBGA connections and package mechanical illustrations
09-Nov-2001	3.4	Specification of Test Condition for Leakage Currents in the DC Characteristics table improved
30-Jul-2002	3.5	Document reformatted using new template. SBGA5 package removed TSSOP8 (3x3mm² body size) package (MSOP8) addedL voltage range added
04-Feb-2003	3.6	Document title spelt out more fully. "W"-marked devices with tw=5ms added.
05-May-2003	3.7	-R voltage range upgraded to 400kHz working, and no longer preliminary data. 5V voltage range at temperature range 3 (-xx3) no longer preliminary dataS voltage range removedWxx3 voltage+temp ranged added as preliminary data.
07-Oct-2003	4.0	Table of contents, and Pb-free options added. Minor wording changes in Summary Description, Power-On Reset, Memory Addressing, Read Operations. V _{IL} (min) improved to -0.45V. t _W (max) value for -R voltage range corrected.
17-Mar-2004	5.0	MLP package added. Absolute Maximum Ratings for V_{IO} (min) and V_{CC} (min) changed. Soldering temperature information clarified for RoHS compliant devices. Device grade information clarified. Process identification letter "G" information added. 2.2-5.5V range is removed, and 4.5-5.5V range is now Not for New Design

Date	Version	Changes
7-Oct-2005	6.0	Product List summary table added. AEC-Q100-002 compliance. Device Grade information clarified. Updated Device internal reset section, <i>Figure 4, Figure 5, Table 16</i> and <i>Table 24</i> Added ECOPACK® information. Updated tW=5ms for the M24Cxx-W.
17-Jan-2006	7.0	Pin numbers removed from silhouettes (see on page 1). Internal Device Reset paragraph moved to below Section 2.4: Supply voltage (VCC). Section 2.4: Supply voltage (VCC) added below Section 2: Signal description. Test conditions for V_{OL} updated in Table 9 and Table 10 SO8N package specifications updated (see Table 20) New definition of I_{CC1} over the whole V_{CC} range (see Tables 9, 10 and 11).
19-Sep-2006	8	Document converted to new ST template. SO8 and UFDFPN8 package specifications updated (see Section 7: Package mechanical data). Section 2.4: Supply voltage (VCC) clarified. I _{LI} value given with the device in Standby mode in Tables 9, 10 and 11. Information given in Table 16: AC characteristics (M24Cxx-R and M24Cxx-F) are no longer preliminary data.
03-Aug-2007	9	1.7 V to 5.5 V V _{CC} voltage range added (M24C16-F, M24C08-F, M24C04-F part numbers added; <i>Table 8</i> and <i>Table 12</i> added). Section 2.4: Supply voltage (VCC) modified. Note 1 updated to latest standard revision in <i>Table 5: Absolute maximum ratings</i> . Rise/fall time conditions for I _{CC} modified in <i>Table 9, Table 10</i> and <i>Table 11</i> . I _{CC1} conditions modified in <i>Table 11: DC characteristics (M24Cxx-R)</i> . Note removed below <i>Table 14: Input parameters</i> . t _W modified for M24Cxx-R in <i>Table 16</i> , note added. TSSOP8 (DS) package specifications updated (see <i>Table 23</i> and <i>Figure 17</i>). Added: <i>Table 25, Table 26, Table 27, Table 28</i> and <i>Table 29</i> summarizing all available products. <i>Table 24: Ordering information scheme</i> : Blank option removed under Plating technology, /W removed under Process.
27-Sep-2007	10	Section 2.3: Chip Enable (E0, E1, E2) updated. Concerned signals specified for V _{IL} and V _{IH} parameters, and note removed in DC characteristics tables (Table 9, Table 10, Table 11 and Table 12). t _W modified in Table 16: AC characteristics (M24Cxx-R and M24Cxx-F). M24C08-F and M24C04-F offered in UFDFPN8 package in the temperature range 5 (see Table 26 and Table 27).

Date	Version	Changes
30-Jan-2009	11	Section 2.4: Supply voltage (VCC) clarified. Figure 5: Maximum RP value versus bus parasitic capacitance (C) for an I²C bus updated. I _{OL} added to Table 5: Absolute maximum ratings. ICC1 test conditions clarified in DC characteristics Table 9, Table 10, Table 11 and Table 12. Note modified below Table 14: Input parameters. t _{XH1XH2} and t _{XL1XL2} added to Table 15: AC characteristics at 400 kHz (I2C Fast-mode) (M24Cxx-W, M24Cxx-R, M24Cxx-F), note 4 removed. Figure 12: AC waveforms updated. WLCSP package added (refer to Figure 3 and Section 7: Package mechanical data). In Section 7: Package mechanical data: — ECOPACK text added — inch values calculated from millimeters and rounded to four decimal digits — UFDFPN package specifications updated Small text changes.
11-Mar-2009	12	Timings for 100 kHz I ² C Standard-mode added (see <i>Table 16: AC</i> characteristics at 100 kHz (I2C Standard-mode) (M24Cxx-W, M24Cxx-R, M24Cxx-F).
28-May-2009	13	Added Thin WLCSP package. Added Table 19: M24C16: WLCSP (0.5 mm height) 0.4 mm pitch, 5 bumps, package data. Updated available devices in Table 25, Table 26, Table 27, Table 28, and Table 29.
02-Mar-2010	14	Package ECOPACK1 or ECOPACK2 category specified. Section 3.1: Start condition and Section 3.6: Write operations updated. I _{LO} test conditions modified in Table 9: DC characteristics (M24Cxx-W, device grade 6), Table 10: DC characteristics (M24Cxx-W, device grade 3) and Table 11: DC characteristics (M24Cxx-R). Table 15: AC characteristics at 400 kHz (I2C Fast-mode) (M24Cxx-W, M24Cxx-R, M24Cxx-F) modified. t _{DL1DL2} renamed as t _{QL1QL2} in Table 16: AC characteristics at 100 kHz (I2C Standard-mode) (M24Cxx-W, M24Cxx-R, M24Cxx-F). Figure 12: AC waveforms updated.
01-Apr-2010	15	Updated Figure 15: UFDFPN8 (MLP8) 8-lead ultra thin fine pitch dual flat package no lead 2 x 3 mm, outline and Table 21 on page 30. Updated Table 13: AC measurement conditions. Updated Table 25 to Table 27.

Date	Version	Changes			
29-Apr-2010	16	Deleted TSSOP8 3x3 mm package from cover page. Deleted Figure and Table relating to TSSOP8 3x3 mm package information. Deleted line and note in Table 24: Ordering information scheme concerning TSSOP8 3x3 mm package. In Table 26: Available M24C08 products (package, voltage range, temperature grade) updated UFDFPN8 (MC) package for M24C08-F range to 5 and deleted line concerning TSSOP8 3x3 mm package. In Table 27: Available M24C04 products (package, voltage range, temperature grade) updated UFDFPN8 (MC) package for M24C08-F range to 5. In Table 28: Available M24C02 products (package, voltage range, temperature grade) updated UFDRPN8 options to MB or MC.			
15-Apr-2011	17	Updated: - Text modified in Section 2.3: Chip Enable (E0, E1, E2) Text modified in Section 3.6: Write operations V _{ESD} minimum value deleted of Table 5: Absolute maximum ratings Figure 15: UFDFPN8 (MLP8) 8-lead ultra thin fine pitch dual flat package no lead 2 x 3 mm, outline E2 (Rev MC): "ddd" has been changed to "eee" and its values modified in Table 21: UFDFPN8 (MLP8) 8-lead ultra thin fine pitch dual flat package no lead 2 x 3 mm, data. Added: - Note at the end of the Section 1: Description Figure footnote below the Figure 3: WLCSP and thin WLCSP connections (top view, marking side, with balls on the underside).			

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